

# RASIVES MATERIAL HANDLING HAND TOOLS MATERIAL HANDLING HAND TOOLS AND TOOLS



#### JET and OUR DISTRIBUTORS



#### Vancouver – HEAD OFFICE

3260 Production Way, Burnaby, BC, V5A 4W4

Phone: 604.444.5300 Toll Free: 1.800.472.7685 Fax: 604.444.9227 Toll Free Fax: 1.800.663.7742



#### Edmonton

5239 - 86 Street, Edmonton, AB , T6E 6T1

Toll Free: 1.800.472.7685 Toll Free Fax: 1.800.663.7742



#### Winnipea

951 Powell Avenue, Winnipeg, MB, R3H 0H4

Phone: 204.632.6970 Toll Free: 1.800.665.7524 Fax: 204.694.9534



#### Toronto

979 Gana Court, Mississauga, ON, L5S 1N9

Phone: 905.565.8661 Toll Free: 1.800.387.3879 Fax: 905.565.7266 Toll Free: 1.800.267.3310



#### Montréal

4620 rue Garand, St-Laurent, QC, H4R 2A2

Sans frais: Tél: 1.800.363.2885

Fax:1.800.267.3310



#### Halifax

Unit #110-11 Morris Drive, Dartmouth, NS,

B3B 1M2

Phone: 902.468.8324 Toll Free: 1.800.472.7686 Fax: 902.468.3461



Established in the early 1900's, JET Equipment & Tools Ltd. is a 100% Canadian owned and operated company.

JET is one of Canada's leading and fastest growing suppliers of tools and equipment to the industrial, automotive, rental and construction markets. Our unique product offering of Abrasives, Hand Tools, Air Tools, Material Handling Equipment and Machinery is unparalleled in the industry. We are committed to continued product line development by introducing new and innovative tools that save users time, effort and money, improving performance and productivity.

All JET products are manufactured to the highest standards and are designed for use by professionals in all industries. Many tools meet or exceed Canadian and world standards and are backed by some of the best warranties in the business. Thousands of end users have come to depend on JET products to get the job done.

JET products are available from a broad distribution network throughout Canada. We support this network with our own system of warehouses in Vancouver, Edmonton, Winnipeg, Toronto, Montreal and Halifax. This distribution channel ensures fast deliveries and superior service to our customers.

For the name(s) of an authorized JET distributor near you, please contact any of our JET call centres.

JET maintains a large supply of parts for our tools and has established a strong network of warranty and service centres across Canada to support our customers and products. Our increasing market share confirms our belief that quality products, strong field and technical support as well as superior customer service are the keys to building a successful long term business. We remain committed to being Canada's one-stop shop for professional quality tools and equipment and thank all of our customers for their support.



#### Pg 4

POTTER ABRASIVE II
Depressed Centre Wheels
(500726)



POTER ABRASITE II
Cut-Off Wheels
(501233)



Pg 26 Abrasive Belts



Pg 40

JET-KUT™ Gold

Twin End Drill Bits



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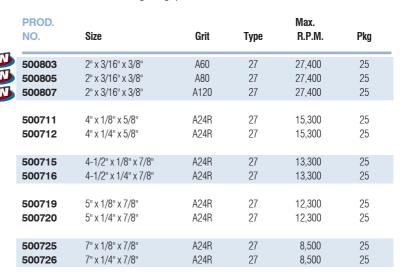


# POWER ABRASIVE II

#### **GENERAL PURPOSE FOR STEEL**

- · Developed to provide good grinding performance at an economical initial cost
- Offering consistent performance these reliable wheels are well established in the Canadian market place
- Ideal for general purpose grinding of steel new improved performance!
- 1/8" thick wheels for cut off applications
- 3/16" & 1/4" thick wheels for grinding operations





# POWERPLUS III HIGH PERFORMANCE FOR STEEL

- Designed for high performance grinding on all types of metal applications
- · High quality German made wheels offering improved productivity
- Specially formulated to offer super fast metal removal, long wheel life and smooth cutting action
- 1/16", 3/32" and 1/8" thick wheels for cut-off applications
- 1/4" thick wheels for grinding applications



PROD. NO.	Size	Grit	Туре	Max. R.P.M.	Pkg
500405	4" x 1/8" x 5/8"	A30R	27	15,300	25
500408	4" x 1/4" x 5/8"	A24R	27	15,300	25
501622	4-1/2" x 1/16" x 7/8"	A46T	27	13,500	25
500412	4-1/2" x 3/32" x 7/8"	A36T	27	13,500	25
500415	4-1/2" x 1/8" x 7/8"	A30R	27	13,500	25
500418	4-1/2" x 1/4" x 7/8"	A24R	27	13,500	25
501627	5" x 1/16" x 7/8"	A46T	27	12,200	25
500422	5" x 3/32" x 7/8"	A36T	27	12,200	25
500425	5" x 1/8" x 7/8"	A30R	27	12,200	25
500428	5" x 1/4" x 7/8"	A24R	27	12,200	25
501632	6" x 1/16" x 7/8"	A46T	27	10,200	25
500431	6" x 1/8" x 7/8"	A30R	27	10,200	25
500432	6" x 1/4" x 7/8"	A24R	27	10,200	25
501636	7" x 1/16" x 7/8"	A46T	27	8,600	25
500435	7" x 1/8" x 7/8	A30R	27	8,600	25
500438	7" x 1/4" x 7/8"	A24R	27	8,600	25
500445	9" x 1/8" x 7/8"	A30R	27	6,600	25
500448	9" x 1/4" x 7/8"	A24R	27	6,600	25

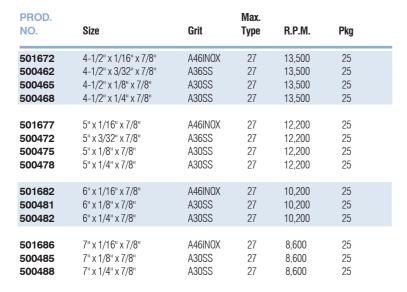


#### **DEPRESSED CENTRE WHEELS**

## POWERPLUS II

#### **HIGH PERFORMANCE FOR STAINLESS STEEL**

- · Specially formulated for fast, cool and free cutting action on all types of stainless steel
- High quality German made grinding wheels, guaranteed contamination free on stainless: Iron, chlorine and sulphur free
- 1/16", 3/32" and 1/8" thick wheels for cut-off applications
- 1/4" thick wheels for grinding applications





- · High performance German made wheels
- Formulated with extremely sharp, silicon carbide grain, allowing maximum performance on concrete, stone and building block
- 1/8" thick wheels for cut-off applications
- 1/4" thick wheels for grinding operations

PROD.			Max.			
NO.	Size	Grit	Type	R.P.M.	Pkg	
500511	4-1/2" x 1/8" x 7/8"	C36	27	13,500	25	
500518	4-1/2" x 1/4" x 7/8"	C30	27	13,500	25	
500525	5" x 1/8" x 7/8"	C36	27	12,200	25	
500528	5" x 1/4" x 7/8"	C30	27	12,200	25	
500535	7" x 1/8" x 7/8"	C36	27	8,600	25	
500538	7" x 1/4" x 7/8"	C30	27	8,600	25	

#### **HIGH PERFORMANCE FOR ALUMINUM**

- High performance German made wheels
- Specially formulated with a load resistant treatment to eliminate loading when grinding or cutting soft metals
- 1/8" thick wheels for cut-off applications
- 1/4" thick wheels for grinding operations

PROD. NO.	Size	Grit	Max. Type	R.P.M.	Pkg	
500561	4-1/2" x 1/8" x 7/8"	AL36	27	13,500	25	
500568	4-1/2" x 1/4" x 7/8"	AL36	27	13,500	25	
500575	5" x 1/8" x 7/8"	AL36	27	12,200	25	
500578	5" x 1/4" x 7/8"	AL36	27	12,200	25	
500585 500588	7" x 1/8" x 7/8" 7" x 1/4" x 7/8"	AL36 AL36	27 27	8,600 8,600	25 25	



Free of Fe+S+CI





Type 27





Type 27





Type 27









Type 27

Free of Fe+S+CI





Type 27

#### **DEPRESSED CENTRE WHEELS**

## POWERPLUS II

#### **FOR STEEL PIPE**

- · Designed to meet the rigorous demands of the Canadian pipeline industry
- 4 millimeters thick, these high performance wheels are outstanding for cutting, grooving & beveling steel pipe
- · Rated at an incredible 100 m/s, for safety

PROD. NO.	Size	Grit	Туре	Max. R.P.M.	Pkg
500433	6" x 4mm x 7/8"	A30R	27 27	12,500	25
500436	7" x 4mm x 7/8"	A30R	21	10,500	25

## **POWERPLUS** XP

#### 4-1/2 - 7" FOR ANGLE GRINDERS SUPER PREMIUM PERFORMANCE

- Super premium performance and longest wheel life reduces wheel changes to an absolute minimum, achieving maximum productivity!
- Manufactured using premium grains, a new bonding system & new production processes for truly dramatic performance improvements
- Type 27 design allows near flush cuts to 90° surface
- Our first type 27 "Combo" wheel, suitable for cutting both steel & stainless steel
- Guaranteed contamination free cutting of stainless steel & titanium free of Fe+S+Cl
- Fastest cutting & longest life on steel applications
- Longest wheel life as well as cool, fast, free cutting on stainless steel applications
- Specially constructed to withstand the stresses which occur during cut-off operations with angle grinders
- · For cutting only

#### FOR STEEL AND STAINLESS STEEL

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
500322	4-1/2" x .045 x 7/8"	A60XP	Steel & Stainless	13,500	25
500327	5" x .045 x 7/8"	A60XP	Steel & Stainless	12,200	25
500332	6" x .045 x 7/8"	A60XP	Steel & Stainless	10,200	25
500337	7" x 1/16" x 7/8"	A60XP	Steel & Stainless	8,500	25

#### **SA1 ADAPTER KITS**

- · Used for the proper mounting of depressed centre wheels to angle grinders
- Adapters come with 5/8"-11 thread and are reusable

NO.	Description	Pkg
599022	SA1 complete kit for 7" - 9" D.C. Wheels	1
599023	SA1 nut only	1





#### 4-1/2 - 7" FOR ANGLE GRINDERS

# POWERPLUS II

#### **HIGH PERFORMANCE**

- · High performance & lower initial cost
- Suitable for cutting both steel & stainless steel
- Guaranteed contamination free cutting of stainless steel & titanium free of Fe+S+Cl
- · Fast cutting & good life on steel applications
- · Good wheel life and cool, fast, free cutting on stainless steel applications
- Specially constructed to withstand the stresses which occur during cut-off operations with angle grinders

#### FOR STEEL AND STAINLESS STEEL

PROD.	Size	Grit	App.	Max. R.P.M.	Pkg
501521 501523 501526 501528 501531 501533 501537 501538	4-1/2" x .040 x 7/8" 4-1/2" x 3/32 x 7/8" 5" x .040 x 7/8" 5" x 3/32" x 7/8" 6" x .040 x 7/8" 6" x .040 x 7/8" 6" x 3/32" x 7/8" 7" x 1/16" x 7/8" 7" x 3/32" x 7/8"	ZX60HP ZX36HP ZX60HP ZX36HP ZX60HP ZX36HP ZX60HP ZX36HP	Steel & Stainless	13,500 13,500 12,223 12,223 10,200 10,200 8,500 8,500	25 25 25 25 25 25 25 25 25 25

# POWERPLUS 7Z PREMIUM PERFORMANCE

- Premium performance & lower initial cost
- Suitable for cutting both steel & stainless steel
- Fast cutting & long life on steel applications
- Long wheel life and cool, fast, free cutting on stainless steel applications
- Specially constructed to withstand the stresses which occur during cut-off operations with angle grinders

#### FOR STEEL AND STAINLESS STEEL

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
501571	4-1/2" x 3/64" x 7/8"	A46TZ	Steel & Stainless	13,500	25
501576	5" x 3/64 x 7/8"	A46TZ	Steel & Stainless	12,200	25
501581	6" x 3/64" x 7/8"	A46TZ	Steel & Stainless	10,200	25
501586	7" x 1/16" x 7/8"	A46TZ	Steel & Stainles	8,500	25

## **POWERPLUS**"XP

#### **SUPER PREMIUM PERFORMANCE**

- Super premium performance and longest wheel life reduces wheel changes to an absolute minimum, achieving maximum productivity!
- Manufactured using premium grains, a new bonding system & new production processes for truly dramatic performance improvements
- · Suitable for cutting both steel & stainless steel
- Guaranteed contamination free cutting of stainless steel & titanium free of Fe+S+Cl
- Fastest cutting & longest life on steel applications
- · Longest wheel life as well as cool, fast, free cutting on stainless steel applications
- Specially constructed to withstand the stresses which occur during cut-off operations with angle grinders

#### FOR STEEL AND STAINLESS STEEL

NO. Siz	e 	Grit	Арр.	R.P.M.	Pkg
<b>501727</b> 5" <b>x 501732</b> 6" <b>x</b>	/2" x .045 x 7/8" : .045 x 7/8" : .045 x 7/8" : .1/16" x 7/8"	A60XP A60XP A60XP A60XP	Steel & Stainless Steel & Stainless Steel & Stainless Steel & Stainless	13,500 12,200 10,200 8.500	25 25 25 25 25

<sup>\*</sup> All wheels on this page are for cutting only.



Free of Fe+S+CI



GOOD

BETTER

BEST

Type 1



Type 1

Free of Fe+S+CI



Type 1







Type 1







Type 1

## POWERPLUS II

#### 2" - 4" FOR DIE GRINDERS/AIR CUT-OFF TOOLS

- High speed reinforced cut-off wheels are extremely popular for use on die grinders and air cut-off tools
- Suitable for cutting metal in an unlimited variety of jobs

PROD. NO.	Size	Арр.	Max. R.P.M.	Pkg
501052 501054 501057	2" x 1/16" x 3/8" 2" x 1/8" x 3/8" 2-1/2" x 1/16" x 3/8"	Steel Steel Steel	38,200 38,200 30,000	100 50 100
501061 501062 501063 501064	3" x 1/32" x 3/8" 3" x 1/16" x 3/8" 3" x 3/32" x 3/8" 3" x 1/8" x 3/8"	Steel Steel Steel	25,461 25,461 25,461 25,461	100 100 50 50
501067 501072 501074	4" x 1/16" x 3/8" 4" x 1/16" x 5/8" 4" x 1/8" x 5/8"	Steel Steel	19,098 19,098 19,098	100 100 50

#### **MANDRELS**

PROD. NO.	Description	Shank	Wheel Thickness
599021	Type 1 for 3/8" arbor wheels	1/4"	1/4"
599024	Type 1 for 3/8" arbor wheels	1/4"	3/8 - 1/2"

# POWERPLUS"II 7" - 10" FOR CIRCULAR SAWS

- · Double reinforced for safety
- POWER ABRASIVE™ cut-off wheels for use on circular saws provide aggressive and exceptionally smooth cutting action
- 1/16" thick POWERPLUS™ wheels deliver fast, resistance free cutting of sheet metal, stainless steel, steel, tubing and many other applications

PROD.	Size	Grit	Арр.	Max. R.P.M.	Pkg
501082	7" x 1/16" x 5/8"	WA36	Steel / Stainless	8,600	25
501207	7" x 1/8" x 5/8"	A30	Steel	8,600	25
501209	7" x 1/8" x 5/8"	C30	Concrete	8,600	25
501087	8" x 1/16" x 5/8"	WA36	Steel / Stainless	7,500	25
501212	8" x 1/8" x 5/8"	A30	Steel	7,650	25
501217	10" x 1/8" x 5/8"	A30	Steel	6,110	25



#### **SUPER CHOP™**

#### 12" - 16" FAST CUT FOR CHOP SAWS

- SUPER CHOP™ cut-off wheels are designed exclusively for use on electric chopsaws
- · Proven performers on all types of materials, including tubing, pipe, solids and angle iron
- These fast, cool cutting blades are noted for their straight, smooth cutting action and superior finish

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
501143	12" x 3/32" x 1"	A36	Steel	5,100	5/25
501146	14" x 3/32" x 1"	A36	Steel	4,400	5/25
501149	16" x 7/64" x 1"	A36	Steel	3,700	10/20



- SUPER CHOP™ XL cut-off wheels are designed exclusively for use on electric chopsaws
- Developed to deliver superior wheel life when cutting thin dimension stock with minimum surface area
- Ideal for use on steel studs, thin wall tubing, light gauge steel and light weight extrusions

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
501152 501153	12" x 3/32" x 1" 14" x 3/32" x 1"	A30R A30R	Thin dimension steel stock with minimum	5,100 4.400	5/25 5/25
501153	16" x 7/64" x 1"	A30R	surface area to be cut	3,700	0/20

#### Power abrasive" 12" - 14" FOR GAS SAWS

- High speed cut-off wheels developed to withstand the stresses of free hand cutting using portable gas and electric saws, may also be used on stationary machines
- Provide high performance, aggressive cutting action, good wheel life and exceptional value
- POWER ABRASIVE™ cut-off wheels for steel, concrete and asphalt are double reinforced for safety
- Reducing bushings available: 1" 7/8" (501991), 1" 20mm (501992)

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
501220	12" x 1/8" x 20mm	A24R	Steel Concrete Asphalt Steel Concrete Steel Concrete	6,370	10/50
501221	12" x 1/8" x 20mm	C24R		6,370	10/50
501320	12" x 5/32" x 20mm	C16T		6,370	10/50
501222	12" x 1/8" x 7/8"	A24R		6,370	10/50
501223	12" x 1/8" x 7/8"	C24R		6,370	10/50
501224	12" x 1/8" x 1"	A24R		6,370	10/50
501225	12" x 1/8" x 1"	C24R		6,370	10/50
501228	14" x 1/8" x 20mm	A24R	Steel Concrete Asphalt Steel Concrete Asphalt	5,400	10/50
501229	14" x 1/8" x 20mm	C24R		5,400	10/50
501328	14" x 5/32" x 20mm	C16T		5,400	10/50
501226	14" x 1/8" x 1"	A24R		5,400	10/50
501227	14" x 1/8" x 1"	C24R		5,400	10/50
501326	14" x 5/32" x 1"	C16T		5,400	10/50





**Fast Cut** 



Type 1





Type 1









Type 1





Type 1





#### POWER ABRASIVE 11

# 16" - 20" FOR STATIONARY MACHINES GENERAL PURPOSE

- POWER ABRASIVE™ 16" and 20" wheels are ideal for general purpose cut-off applications, especially on lower horsepower machines (3 to 10 HP range)
- Long wheel life, fast straight cuts and low initial cost are some of the many qualities which these blades offer
- New improved cutting performance

PROD. NO.	Size	Machine Type	Арр.	Max. R.P.M.	Pkg
501233	16" x 5/32" x 1"	Stationary	Steel	3,820	10
501243	20" x 3/16" x 1"	Stationary	Steel	3,000	10

## POWERPLUS II

# 14" - 20" FOR STATIONARY MACHINES HIGH PERFORMANCE

- POWERPLUS™ II 14" 20" cut-off wheels were developed through extensive research and testing in Canada
- Offering a unique blend of the highest quality grains and resin bonds, these wheels will cut faster and last longer than other cut-off wheels
- Incredible cutting performance, smooth free cutting action and exceptional wheel life are quickly realized with POWERPLUS™II, particularly when used with high horsepower cut-off machines
- Can be used on all shapes of steel and alloy steel applications
- For lowest overall cost per cut demand POWERPLUS™II

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
501273	14" x 1/8" x 1"	A30S	Steel	4,400	10/40
501283	16" x 5/32" x 1"	A30S	Steel	3,500	10/40
501293	20" x 3/16" x 1	A30S	Steel	3,000	10/20

#### WHEEL DRESSERS

- · Dressers are used for cleaning and truing grinding wheels
- · Dressed wheels provide improved grinding performance, accuracy and efficiency

PROD.	MOD.	Size of
NO.	NO.	Wheel dressed
599801	No. 0 Hooded	Up to 10" diameter
599802	No. 1 Hooded	10" to 16" diameter
599804	No. 2 Hooded	10" to 36" diameter

#### REPLACEMENT CUTTERS

• Replacement cutters for above dressers

PROD. NO.	MOD. NO.	Diameter	Face width	Hole size	Pkg
599806	No. 0	1-1/4"	7/16"	1/4"	10
599807	No. 1	1-1/2"	7/16"	1/2"	10
599809	No. 2	2-3/8"	7/16"	5/8"	1



#### **CUP WHEELS**

#### FOR AIR AND ELECTRIC ANGLE GRINDERS

- JET's wide range of T-11 resin bond cup wheels are well established in Canada as consistent, reliable, top performers for steel, concrete and cast iron applications
- The very popular, extra coarse C-8 grit cupstones have proven to be the most aggressive cup wheel for heavy concrete grinding
- All sizes and grits feature safety steel backs

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
523201	4" x 2" x 5/8-11	A16	Steel	9,000	10
523206	4" x 2" x 5/8-11	C8	Concrete/Iron	9,000	10
523211	5" x 2" x 5/8-11	A16	Steel	7,200	10
523216	5" x 2" x 5/8-11	C8	Concrete/Iron	7,200	10
523217	5" x 2" x 5/8-11	C16	Concrete/Iron	7,200	10
523221	6" x 2" x 5/8-11	A16	Steel	6,000	10
523226	6" x 2" x 5/8-11	C8	Concrete/Iron	6,000	10
523227	6" x 2" x 5/8-11	C16	Concrete/Iron	6,000	10



#### FOR STRAIGHT SHAFT END GRINDERS

- Used on high speed portable end grinders for cleaning castings, grinding welds and metal in hard to reach recesses and corners
- Available in three popular shapes and a wide range of sizes, JET plugstones will meet almost any requirement
- A must in every fabrication, foundry, machine and maintenance shop
- Grade A20-P-B

PROD. NO.	Size (Dia. x Length)	Туре	Арр.	Max. R.P.M.	Pkg
523439	1-1/2" x 3" x 5/8-NC	18	Steel	24,200	10
523436	1-1/2" x 3" x 5/8-NC	16	Steel	24,200	10
523440	1-1/2" x 3" x 5/8-NC	18R	Steel	24,200	10
523449	2" x 3" x 5/8-NC	18	Steel	18,100	10
523446	2" x 3" x 5/8-NC	16	Steel	18,100	10
523450	2" x 3" x 5/8-NC	18R	Steel	18,100	10
523454	2" x 4" x 5/8-NC	18	Steel	18,100	10
523455	2" x 4" x 5/8-NC	18R	Steel	18,100	10
523480	3" x 4" x 5/8-NC	18R	Steel	12,100	10

# RESIN BOND STRAIGHT WHEELS

# FOR DIE GRINDERS AND STRAIGHT SHAFT END GRINDERS

- For use on all common air and electric die grinders and straight shaft end grinders
- Ideal for both external and internal grinding of steel
- Excellent for heavy weld preparation, casting clean-up and many other applications\*

PROD. NO.	Size	Grit	Арр.	Max. R.P.M.	Pkg
523303	1-1/2" x 1/2" x 3/8"	A36	Steel	36,000	10
523309	2" x 1/2" x 3/8"	A36	Steel	27,120	10

<sup>\*</sup>Use **599024** Type 1 mandrel to mount 3/8" to 1/2" thick Type 1 wheels

















6" - 8" wheels now in protective clamshell package

#### **BENCH GRINDING WHEELS**

#### **GENERAL PURPOSE WHEELS FOR STEEL**

- JET aluminum oxide, vitrified bond grinding wheels offer value and reliability for general purpose grinding of steel on bench grinders
- Each 6", 7" and 8" wheel comes complete with telescoping bushings from 1" through 1/2" to fit all bench grinders (599033)
- 1" 1/2" bushings also available separately under product number **599033**
- 1-1/2" 5/8" bushings available under product number **599045**

 $24 \ \text{Grit} = \text{Extra Coarse} \\ 46 \ \text{Grit} = \text{Medium} \\ 36 \ \text{Grit} = \text{Coarse} \\ 60 \ \text{Grit} = \text{Fine}$ 

PROD. NO.	MOD. NO.	Size	Grit	Max. R.P.M.
522163	A675C	6" x 3/4" x 1"	36N	4,138
522164	A675M	6" x 3/4" x 1"	46M	4,138
522165	A675F	6" x 3/4" x 1"	60M	4,138
522173	A610C	6" x 1" x 1"	36N	4,138
522174	A610M	6" x 1" x 1"	46M	4,138
522175	A610F	6" x 1" x 1"	60M	4,138
522176	A610EF	6" x 1" x 1"	80M	4,138
522223	A710C	7" x 1" x 1"	36N	3,600
522224	A710M	7" x 1" x 1"	46M	3,600
522225	A710F	7" x 1" x 1"	60M	3,600
522263	A875C	8" x 3/4" x 1"	36N	3,600
522264	A875M	8" x 3/4" x 1"	46M	3,600
522265	A875F	8" x 3/4" x 1"	60M	3,600
522273	A810C	8" x 1" x 1"	36N	3,600
522274	A810M	8" x 1" x 1"	46M	3,600
522275	A810F	8" x 1" x 1"	60M	3,600
522312 522313 522314 522315	_ _ _	10" x 1" x 1" 10" x 1" x 1" 10" x 1" x 1" 10" x 1" x 1"	24N 36N 46M 60M	2,483 2,483 2,483 2,483
522332		10" x 1-1/2" x 1-1/4"	24N	2,483
522333		10" x 1-1/2" x 1-1/4"	36N	2,483
522334		10" x 1-1/2" x 1-1/4"	46M	2,483
522335		10" x 1-1/2" x 1-1/4"	60M	2,483
522342	_	10" x 2" x 1-1/4"	24N	2,483
522343	_	10" x 2" x 1-1/4"	36N	2,483
522344	_	10" x 2" x 1-1/4"	46M	2,483
522345	_	10" x 2" x 1-1/4"	60M	2,483
522372	_	12" x 2" x 1-1/2"	24N	2,069
522373	_	12" x 2" x 1-1/2"	36N	2,069
522374	_	12" x 2" x 1-1/2"	46M	2,069
522375	_	12" x 2" x 1-1/2"	60M	2,069



#### **BUSHINGS**



PROD. NO.	MOD. NO.	Width	Outside Diameter	Inside Diameter	
599033	TRB-3	1/2"	1-1/4"	1"	
		1/2"	1"	7/8"	
		1/2"	7/8"	3/4"	
		1/2"	3/4"	5/8"	
		1/2"	5/80"	1/2"	
599045	TB6	1"	1-1/2"	1-1/4"	
		1"	1-1/4"	1"	
		1"	1"	3/4"	
		1"	3/4"	5/8"	



#### **BENCH GRINDING WHEELS**

#### **GREEN GRIT WHEELS FOR CARBIDE**

 Commonly used for grinding carbide tools "GREEN GRIT" wheels are made with high quality, sharp silicon carbide grain

oo ant — ooaisc	60 Grit = Coarse	80 Grit = Medium	120 Grit = Fine
-----------------	------------------	------------------	-----------------

PROD. NO.	MOD. NO.	Size	Grit	Max. R.P.M.
522406	GC675C	6" x 3/4" x 1"	60K	4,138
522407	GC675M	6" x 3/4" x 1"	80K	4,138
522409	GC675F	6" x 3/4" x 1"	120K	4,138
522411	GC610C	6" x 1" x 1"	60K	4,138
522412	GC610M	6" x 1" x 1"	80K	4,138
522414	GC610F	6" x 1" x 1"	120K	4,138
522436	GC810C	8" x 1" x 1"	60K	3,600
522437	GC810M	8" x 1" x 1"	80K	3,600
522439	GC810F	8" x 1" x 1"	120K	3,600



- White bench grinding wheels are made with high quality white aluminum oxide grain, which is a sharper, cooler cutting grain than regular gray aluminum oxide
- Cooler cutting helps to reduce work piece burning
- Ideal for grinding drill bits and other hardened steel and alloy cutting tools where over heating will affect temper

PROD. NO.	MOD. NO.	Size	Grit	Max R.P.M.	
522502	WA675F	6" x 3/4" x 1"	60J	4,138	_
522506	WA610F	6" x 1" x 1"	60K	4,138	
522514	WA810F	8" x 1" x 1"	60K	3,600	

#### **MOUNTED POINTS**

#### **VITRIFIED MOUNTED POINTS**

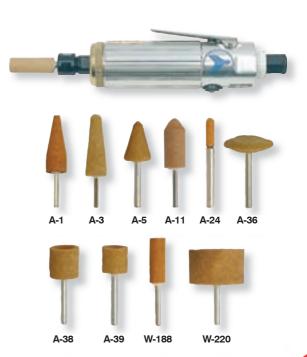
- JET carries a wide range of 60 grit, vitrified mounted points for general purpose grinding of a variety of shapes and sizes of metal.
- Commonly used on air and electric die grinders at high speeds for fast, efficient stock removal rates.
- Always ensure the maximum R.P.M. of the mounted point meets or exceeds the maximum R.P.M. of the tool it is used on

PROD. NO.	Shape	Size (Dia. x Length)	Shank	Max. R.P.M.
510100	A-1	3/4" x 2-1/2"	1/4"	19,800
510110	A-3	1" x 2-3/4"	1/4"	16,100
510120	A-5	3/4" x 1-1/8"	1/4"	45,000
510150	A-11	7/8" x 2"	1/4"	19,860
510215	A-24	1/4" x 3/4"	1/4"	76,500
510275	A-36	1-5/8" x 3/8"	1/4"	23,520
510285	A-38	1" x 1"	1/4"	34,500
510290	A-39	3/4" x 3/4"	1/4"	47,250
510524	W-188	1/2" x 1-1/2"	1/4"	30,370
510556	W-220	1" x 1"	1/4"	25,500





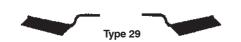












#### **FLAPDISCS**

#### POWERBLEND'II

#### **HIGH PERFORMANCE FLAPDISCS**

- Providing flexible yet aggressive cutting action POWERBLEND™ II represents the next generation in high performance flapdiscs
- Improvements in design and materials provide faster stock removal rates and longer disc life than ever before
- This unique product allows a perfect balance of metal grinding, blending and finishing in one versatile
  product
- POWERBLEND™ II discs combine the fast stock removal rate of depressed centre wheels and the blending/finishing characteristics of resin fibre discs in one operation
- Operate quieter with reduced vibration and less dust than depressed center wheels
- Exceptional durability, outlast resin fibre discs up to 25 times.
- · Convex fibreglass backing allows total use of the flaps without damage to the work piece
- High performance ZA grain ensures fast, cool cutting action and extra long life on steel, stainless steel and aluminum
- · Mounted using regular depressed centre wheel adapters

PROD. NO.	Size	Grit	Туре	Max. R.P.M.	Pkg
503213	4-1/2" x 7/8"	Z40	29	13,300	10
503215	4-1/2" x 7/8"	Z60	29	13,300	10
503217	4-1/2" x 7/8"	Z80	29	13,300	10
503219	4-1/2" x 7/8"	Z120	29	13,300	10
503223	5" x 7/8"	Z40	29	12,150	10
503225	5" x 7/8"	Z60	29	12,150	10
503227	5" x 7/8"	Z80	29	12,150	10
503229	5" x 7/8"	Z120	29	12,150	10
503238	7" x 7/8"	Z40	29	8,600	10
503240	7" x 7/8"	Z60	29	8,600	10
503242	7" x 7/8"	Z80	29	8,600	10
503244	7" x 7/8"	Z120	29	8,600	10

Reduced noise, vibration and dust compared to depressed centre wheels

Exceptional durability, outlast resin fibre discs by up to 25 times

High performance ZA grain ensures fast, cool cutting action & extra long life on steel, stainless & aluminum



POWERBLEND™II discs combine the fast stock removal rate of depressed centre wheels and the blending/finishing characteristics of resin fibre discs in one operation

Unique light weight fibreglass backing allows total use of the abrasive flaps without damage to the work piece



Also available in 2" - 3" Roll-On mounting system for die grinders See page 18



#### **FLAPDISCS**

### **POWERBLEND** FLX

#### **HIGH PERFORMANCE FLEXIBLE FLAPDISCS**

- · Flexible flapdiscs represent a "breakthrough" design concept in coated abrasive technology
- By combining the stock removal characteristics of conventional flapdiscs with the flexible nature of resin fibre discs, POWERBLEND™FLX is perfectly suited to applications requiring medium grinding and finishing
- New "cushion" flap design offers maximum flexibility, excellent for contoured surfaces, 90° corners, hard to reach areas and flat surfaces where gouging is a problem
- Up to 10 times the life of resin fibre discs
- Specially developed to perform applications that cannot be easily accomplished by conventional forms of coated abrasives and more rigid flapdiscs
- Controlled breakdown of abrasive cloth and continual exposure of new grains, ensures consistent
  aggression throughout disc life
- · Interrupted flap design resists glazing and loading
- Pointed flap configuration overhanging the fibre back plate is ideal for accessing 90° corners and other hard to reach areas
- High performance ZA grain ensures fast, cool cutting action and extra long life on steel, stainless steel and aluminum
- · Mounted using regular depressed centre wheel adapters

PROD. NO.	Size	Grit	Туре	Max. R.P.M.	Pkg	
503313	4-1/2 x 7/8"	Z40	27	13,300	10	
503315	4-1/2 x 7/8"	Z60	27	13,300	10	
503317	4-1/2 x 7/8"	Z80	27	13,300	10	
503319	4-1/2 x 7/8"	Z120	27	13,300	10	
503338	7 x 7/8"	Z40	27	8,600	10	
503340	7 x 7/8"	Z60	27	8,600	10	
503342	7 x 7/8"	Z80	27	8,600	10	
503344	7 x 7/8"	Z120	27	8,600	10	





New "cushion" flap design offers maximum flexibility

Interrupted flap \_\_\_\_ design resists glazing and loading

Pointed flap configuration overhanging the fibre back plate is ideal for accessing 90° corners and other hard to reach areas such as inside radius work pieces Specifically developed to perform applications that cannot be easily accomplished by conventional forms of coated abrasives and more rigid flapdiscs

Premium ZA grain for long service life

Controlled breakdown of abrasive cloth and continual exposure of new grains ensures consistent aggression throughout disc life



system for die grinders
See page 18









#### **ROLL-ON DISCS**

#### MINI-MITE SYSTEM

- The MINI-MITE™ roll-on disc system offers one of the most comprehensive ranges of small diameter discs in the market
- From grinding to blending to finishing, JET has the right disc with plenty of performance to spare
- All of this from one convenient pad and mounting system that saves you time and increases productivity
- Each MINI-MITE™ disc has a color coded male threaded fastener mounted to the backing, which
  identifies the grit size of the disc
- With a quick 1/4 turn, the disc is safely locked onto the back-up pad
- There are no adhesives to mess around with here. Just twist on and off as required
- JET MINI-MITE™ discs can be used on any drill motor or die grinder and with our five basic disc types and range of grit sizes, you can perform any job without changing tools or back-up pads

MINI-MITE™ discs can be used for:

- · weld grinding and blending
- · grind line conditioning
- deburring
- radiusing
- paint stripping
- · surface preparations
- · surface conditioning
- · cleaning and polishing
- · gasket clean-up
- final finishing

MEL

NEV

#### 2" & 3" ALUMINUM OXIDE MINI CLOTH DISCS

#### **GENERAL PURPOSE**

- The most economically priced discs in our system
- These cloth discs are ideal for grinding, blending and de-burring on a wide range of metals.
- The tough, cloth backing on these discs resists tearing and along with quality resin bonding agents and aluminum oxide grains, provides a product that performs well

	PROD. NO.	Size	Grit	Colour Code	Pkg
	502122	2"	36	Brown	100
	502124	2"	50	Green	100
_	502126	2"	80	Yellow	100
7	502127	2"	100	_	100
	502128	2"	120	White	100
	502130	2"	180	Brown	100
	502132	2"	240	Yellow	100
	502142	3"	36	Brown	100
	502144	3"	50	Green	100
-	502146	3"	80	Yellow	100
۷	502147	3"	100	_	100
	502148	3"	120	White	100
	502150	3"	180	Brown	100
	502152	3"	240	Yellow	100

2" Discs - Maximum R.P.M. 20,000 3" Discs - Maximum R.P.M. 18,000



#### **ROLL-ON DISCS**

# MINI-MITE SYSTEM 2" & 3" ZIRCONIA ALUMINA MINI CLOTH DISCS

#### **HIGH PERFORMANCE**

- These high performance discs are made with tough, sharp Zirconia Alumina grain
- Used for fast grinding, blending and finishing of all metals including steel, stainless steel and titanium
- Last longer and cut faster and cooler than regular aluminum oxide discs, especially in the coarser grits

PROD. NO.	Size	Grit	Colour Code	Pkg	
502172	2"	36	Brown	100	
502174	2"	50	Green	100	
502176	2"	80	Yellow	100	
502182	3"	36	Brown	100	
502184	3"	50	Green	100	
502186	3"	80	Yellow	100	

#### **HOOK & LOOP DISCS**

- · Open coat aluminum oxide discs for load free sanding
- Resin bonding agents for good grain adhesion and long life
- Quick change hook & loop attachment system
- Ideal for fine dry sanding applications

PROD. NO.	Size	Grit	Pkg	
502907	2"	320	10	
502908	2"	400	10	
502909	2"	600	10	
502917	3"	320	10	
502918	3"	400	10	
502919	3"	600	10	

# 2" & 3" SCRIM BACK MINI SURFACE CONDITIONING DISCS

#### **ALUMINUM OXIDE NON-WOVEN MATERIAL**

- JET scrim back surface conditioning discs are the newest and most effective means of surface preparation
- Provide excellent surface conditioning without gouging the base material and without changing original material dimension
- The abrasive coated nylon fibre pads resist loading and deliver a consistently smooth uniform finish every time
- Ideal for surface preparation, rust removal, deburring, paint removal, blending and finishing of steel, stainless steel, alloy steel, aluminum and wood

PROD. NO.	Size	Grit	Colour Code	Pkg	
502255	2"	Very fine	Blue	50	
502257	2"	Medium	Maroon	50	
502259	2"	Coarse	Tan	50	
502260	3"	Very fine	Blue	25	
502262	3"	Medium	Maroon	25	
502264	3"	Coarse	Tan	25	

2" Discs - Maximum R.P.M. 20.000

3" Discs - Maximum R.P.M. 20,000

#### 2" & 3" MINI-MITE™ BACK-UP PADS

2" and 3" back-up pads for use with all types of MINI-MITE™ roll-on discs

PROD. NO.	Size	Description	Pkg	R.P.M.
502332	2"	1/4" shank	1	30,000
502333	3"	1/4" shank	1	20,000
502997	2"	1/4" - 20UNC thread	1	30,000
502998	3"	1/4" - 20UNC thread	1	20,000













502998















#### **ROLL-ON DISCS**

#### MINI-MITE SYSTEM

#### **POWERBLEND™**

#### 2" & 3" HIGH PERFORMANCE MINI FLAPDISCS

- All new POWERBLEND™ MINI-MITE discs now offer the flapdisc advantage for use on die grinders
- Featuring JET's ROLL-ON™ mounting system which is compatible with all "Type R" systems
- For high performance grinding, blending and finishing operations in confined areas
- Cost effective, outlasts regular cloth backed mini discs by up to 25 times
- Designed for quick 1/4 turn mounting on JET's popular 2" (502332) and 3" (502333) ROLL-ON™ backing pads
- Overlapping layers of coated abrasive material provide longer intervals between disc changes
- · Premium ZA grain for long service life

PROD. NO.	Size	Grit	Туре	Max. R.P.M.	Pkg	
502011 502013 502015 502017	2" 2" 2" 2"	Z40 Z60 Z80 Z120	Roll-on Roll-on Roll-on Roll-on	30,000 30,000 30,000 30,000	10 10 10 10	
502021 502023 502025 502027	3" 3" 3"	Z40 Z60 Z80 Z120	Roll-on Roll-on Roll-on Roll-on	20,000 20,000 20,000 20,000	10 10 10 10	

# POWERBLEND™FLX 2" & 3" HIGH PERFORMANCE FLEXIBLE MINI FLAPDISCS

- All the POWERBLEND™FLX advantages are now offered in JET's popular MINI-MITE™ ROLL-ON™ disc format which is compatible with all "Type R" mounting systems
- Use on die grinders for medium grinding, blending and finishing operations in confined areas
- Long disc life reduces down time due to disc changes
- For quick 1/4 turn mounting on JET's popular 2" (**502332**) and 3" (**502333**) ROLL-ON™ backing pads
- Controlled breakdown of abrasive cloth and continual exposure of new grains ensures consistent
  aggression throughout disc life
- Pointed flap configuration overhanging the back plate is ideal for accessing 90° corners and other hard to reach areas such as inside radius work pieces
- Specifically developed to perform applications that cannot be easily accomplished by conventional forms of coated abrasives and more rigid flapdiscs
- · Premium ZA grain for long service life

PROD. NO.	Size	Grit	Туре	Max. R.P.M.	Pkg
502061 502063 502065 502067	2" 2" 2" 2"	Z40 Z60 Z80 Z120	Roll-on Roll-on Roll-on Roll-on	30,000 30,000 30,000 30,000	10 10 10 10
502071 502073 502075 502077	3" 3" 3"	Z40 Z60 Z80 Z120	Roll-on Roll-on Roll-on Roll-on	20,000 20,000 20,000 20,000 20,000	10 10 10 10



# SURFACE CONDITIONING DISCS

# 5" & 7" SCRIM BACK SURFACE CONDITIONING DISCS

- These discs offer the same performance characteristics as the 2" and 3" discs shown on the previous page
- Use convenient hook and loop or "gripper" back-up pads for quick mounting on angle grinders

PROD. NO.	Size	Grit	Colour Code	Max. R.P.M.	Pkg
502275	5"	Very fine	Blue	10,000	10
502277	5"	Medium	Maroon	10,000	10
502279	5"	Coarse	Tan	10,000	10
502285	7"	Very fine	Blue	8,500	10
502287	7"	Medium	Maroon	8,500	10
502289	7"	Coarse	Tan	8,500	10





#### **GRIPPER BACK-UP PADS**

	Thread	
Size	Size	Pkg
3"	1/4" - 20 UNC	1
5"	5/8" - 11 NC	1
7"	5/8" -11 NC	1
	3" 5"	Size         Size           3"         1/4" - 20 UNC           5"         5/8" - 11 NC



#### **GRIPPER BACK-UP PAD ACCESSORIES**

• Use with 3" gripper back-up pads

PROD. NO.	Size	Description	For Use With 3" Gripper Pad
502992 502993 502995	3-1/2" 3-1/2" 3-1/2"	Yellow compound pad White compound pad Wool bonnet	502991









#### **RESIN FIBRE SANDING DISCS**

#### 4" - 7" ALUMINUM OXIDE - GENERAL PURPOSE

- JET aluminum oxide discs are the standard of the metalworking industry
- The most popular discs used for general metal removal
- Excellent for use on all metal grinding and finishing applications, rust and scale removal and deburring operations

PROD. NO.	Size	Grit	Pkg / Case
502402 502403 502404 502404 502405 502406 502407 502408	4" x 5/8" 4" x 5/8" 4" x 5/8" 4" x 5/8" 4" x 5/8" 4" x 5/8" 4" x 5/8"	24 36 50 60 80 100 120	25/100 25/100 25/100 25/100 25/100 25/100 25/100
502411 502412 502413 502414 502415 502416 502417 502418	4-1/2" x 7/8" 4-1/2" x 7/8"	16 24 36 50 60 80 100 120	25/100 25/100 25/100 25/100 25/100 25/100 25/100 25/100
502421 502422 502423 502424 502425 502426 502427 502428	5" x 7/8" 5" x 7/8"	16 24 36 50 60 80 100 120	25/100 25/100 25/100 25/100 25/100 25/100 25/100
502441 502442 502443 502444 502445 502446 502447 502448	7" x 7/8"	16 24 36 50 60 80 100	25/100 25/100 25/100 25/100 25/100 25/100 25/100 25/100

JET CARRIES A COMPLETE RANGE OF PNEUMATIC SANDERS.







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403102 VS125A



#### **RESIN FIBRE SANDING DISCS**

# 4-1/2" - 7" PREMIUM ALUMINUM OXIDE HIGH PERFORMANCE

- Featuring premium grade, heat treated aluminum oxide grain for fast stock removal, cool cutting and longer disc life
- Ideal for heavy duty grinding of steel and all stainless steel applications

#### PROD

NO.	Size	Grit	Pkg / Case
502812	4-1/2" x 7/8"	HD/SS36	25/100
502813	4-1/2" x 7/8"	HD/SS50	25/100
502815	4-1/2" x 7/8"	HD/SS80	25/100
502816	4-1/2" x 7/8"	HD/SS100	25/100
502822	5" x 7/8"	HD/SS36	25/100
502823	5" x 7/8"	HD/SS50	25/100
502825	5" x 7/8"	HD/SS80	25/100
502826	5" x 7/8"	HD/SS100	25/100
502832	7" x 7/8"	HD/SS36	25/100
502833	7" x 7/8"	HD/SS50	25/100
502835	7" x 7/8"	HD/SS80	25/100
502836	7" x 7/8"	HD/SS100	25/100



#### 4-1/2" - 7" ZIRCONIA ALUMINA HIGH PERFORMANCE

- Alumina Zirconia is a well established, high performance grain and is very popular where productivity
  and life are the important factors
- This very sharp, tough grain offers long life and aggressive cool cutting action
- JET alumina zirconia discs are excellent for heavy weld and metal grinding on steel and stainless steel, particularly in coarse grits
- Ideal for medium to heavy pressure grinding

#### PROD.

NO.	Size	Grit	Pkg / Case
502506	4-1/2" x 7/8"	Z24	25/100
502507	4-1/2" x 7/8"	Z36	25/100
502508	4-1/2" x 7/8"	Z50	25/100
502512	5" x 7/8"	Z24	25/100
502513	5" x 7/8"	Z36	25/100
502514	5" x 7/8"	Z50	25/100
502527	7" x 7/8"	Z24	25/100
502528	7" x 7/8"	Z36	25/100
502529	7" x 7/8"	Z50	25/100









Heavy Duty Marvel Edge Style (nut sold separately)





Standard Turbo Style (nut included)



# BACK-UP PADS & ACCESSORIES

#### JET™ MARVELEDGE BACK-UP PADS

- The patented design and heavy-duty rubber construction of the MARVELEDGE pad offers dependability and performance
- Unique serration design with precise land-to-groove ratio enables the disc to properly flex and free itself from loading and glazing, extending disc life
- Configuration of MARVELEDGE grooves provides an aggressive cutting leading edge reducing dwell time and frictional heat for faster cutting
- Ventilation holes permit maximum air circulation resulting in cooler grinding, less discoloration of the work piece and significant time savings
- JET MARVELEDGE back up pads offer slip clutch action for operator safety in the event a pad becomes jammed during operation.
- · All pads must be used with flange nuts to ensure proper mounting

PROD.	MOD. NO.	Diameter	Max. R.P.M.	Pkg
502302	R4511	4-1/2"	13,000	1
502303	R511	5"	10,000	1
502304	R711	7"	8,500	1

#### **ACCESSORIES**

PROD.	MOD. NO.	Description	Thread Size
502321 502328	ME5811	Nut Adjustable spanner wrench	5/8-11NC

#### JET™ TURBO-STYLE BACK-UP PADS

- Turbo vanes and air holes provide lower working temperatures for longer disc and pad life
- High impact plastic construction delivers rapid heat dissipation for reduced marring of the workpiece
- Each pad shipped complete with flange nut
- Excellent value and superior performance

PROD. NO.	Diameter	Nut Size	Max. R.P.M.	Pkg
502351	4-1/2"	M14 x 2.0	20,000	1
502352	4-1/2"	5/8-11NC	20,000	1
502353	5"	5/8-11NC	20,000	1
502354	7"	5/8-11NC	10,000	1

# FLANGE NUTS FOR JET™ TURBO-STYLE BACK-UP PADS

PROD.	Nut Size	Use with pad Prod. No.	Pkg
502371	M14X2.0	502351	1
502372	5/8-11NC	<b>502352</b> and <b>502353</b>	1
502373	5/8-11NC	502354	1



#### **SEMI-FLEXIBLE DISCS**

# **POWERFLEX**

#### **FOR ANGLE GRINDERS**

- POWERFLEX™ semi-flexible discs are ideal for grinding and finishing concrete, stone, hard building materials and fibreglass
- Manufactured by attaching multiple layers of silicone carbide grain to a semi-flexible fibre backing
- . This process results in a disc with outstanding grinding effectiveness and excellent durability
- Spiral grooves in the abrasive coating provide fast clearing of ground-off stock for improved grinding
  efficiency
- Multiple cooling holes reduce the build up of heat during grinding operations, greatly extending the life of the disc
- The Type 29 convex profile helps prevent gouging of the work piece and reduces operator fatigue by
  making it easier to maintain the correct grinding angle
- Mounted to angle grinders using standard resin fibre disc back-up pads and nuts

PROD. NO.	Size	Grit	Max. R.P.M.	Туре	Pkg
500211	4-1/2" x 7/8"	C16	13,300	T29	25
500221	5" x 7/8"	C16	12,200	T29	25
500241	7" x 7/8"	C16	8,600	T29	25
500212	4-1/2" x 7/8"	C24	13,300	T29	25
500222	5" x 7/8"	C24	12,200	T29	25
500242	7" x 7/8"	C24	8,600	T29	25





#### Type 29

#### **ABRASIVE HAND PADS**

- For cleaning and finishing of steel, stainless steel and aluminum
- This exciting product will remove rust, corrosion, oxidation and discolouration on all types of metals without clogging
- Used extensively on woodworking applications for sanding of irregular surfaces also used in between coats of lacquer
- Cleans paint spatter and overspray, removes fine burs on metal, cleans whitewall tires and polishes circuit boards
- The conformability of this product makes it ideal for cleaning, polishing and sanding on any surface
- May be used wet or dry

#### **6" X 9" ABRASIVE HAND PADS**

#### PROD.

NO.	Size	Grit	Finish	Colour	Pkg*	Case	
599001 599002 599004 599006	6" x 9" 6" x 9" 6" x 9" 6" x 9"	80A 320A 600C	Extra Cut Medium Very Fine Ultra Fine	Tan Green Maroon Grey	10 10 10 10	40 60 60 60	







## New process controls improve product consistency





Flaps extend slightly beyond hub permitting flush grinding

#### **FLAPWHEELS**

#### 1/4" MANDREL MOUNTED

- Mandrel mounted flapwheels are excellent for cleaning, polishing, deburring, blending and generally finishing all types of surfaces
- Flapwheels conform well to irregular and curved surfaces and will not load
- Mounted on 1/4" spindle for use with drills and die grinders
- Check that the RPM rating of the flapwheel is greater than that of the tool

PROD. NO.	Size (Dia. x Length)	Grit	Max. R.P.M.	Pkg	
560122	1" x 1"	60	30,000	10	
560123	1" x 1"	80	30,000	10	
560125	1" x 1"	120	30,000	10	
560127	1" x 1"	180	30,000	10	
560152	1-1/2" x 1/2"	60	25,000	10	
560153	1-1/2" x 1/2"	80	25,000	10	
560155	1-1/2" x 1/2"	120	25,000	10	
560172	1-1/2" x 1"	60	25,000	10	
560173	1-1/2" x 1"	80	25,000	10	
560175	1-1/2" x 1"	120	25,000	10	
560212	2" x 3/4"	60	25,000	10	
560213	2" x 3/4"	80	25,000	10	
560215	2" x 3/4"	120	25,000	10	
560222	2" x 1"	60	25,000	10	
560223	2" x 1"	80	25,000	10	
560225	2" x 1"	120	25,000	10	
560272	2-1/2" x 1"	60	20,000	10	
560273	2-1/2" x 1"	80	20,000	10	
560275	2-1/2" x 1"	120	20,000	10	
560322	3" x 1"	60	20,000	10	
560323	3" x 1"	80	20,000	10	
560325	3" x 1"	120	20,000	10	
560342	3" x 2"	60	12,000	10	
560343	3" x 2"	80	12,000	10	
560345	3" x 2"	120	12,000	10	

JET CARRIES A COMPLETE RANGE OF PNEUMATIC DIE GRINDERS AND DRILLS TO MEET THE NEEDS OF EVERY APPLICATION.



402114 MG1HD



402117 DG149HDE



402111 MG1A



404423 RDX12



404415 ADX380R



**402115** MG6HDE



402116 DG149HD



404419 AD380HDR



404424 AD12HDR

PLEASE CONSULT OUR AIR TOOLS CATALOGUE OR VISIT OUR WEBSITE AT WWW.JETEQUIPMENT.COM FOR COMPLETE DETAILS.



#### **INTERLEAF FLAPWHEELS**

#### 1/4" MANDREL MOUNTED

- INTERLEAF FLAPWHEELS are produced by attaching aluminum oxide coated cloth and nonwoven abrasive flaps alternately or interleaved to a 1/4" shaft
- The resulting product delivers an efficient cleaning and polishing effect with minimal surface wear to the work piece
- Interleaf flapwheels may be used to clean, finish or debur steel, stainless steel, non-ferrous metals, wood and plaster
- Ideal for paint and rust removal on contoured surfaces
- Use with any air or power tool equipped with a 1/4" collet
- Always check that the free speed RPM rating of the tool does not exceed the maximum RPM rating of the flapwheel

PROD. NO.	Size	Grit	Max. R.P.M.	Pkg
560511	2" x 1" x 1/4"	60	13,700	10
560512	2" x 1" x 1/4"	100	13,700	10
560513	2" x 1" x 1/4"	150	13,700	10





#### **6" ABRASIVE FLAPWHEELS**

- JET abrasive flapwheels are made of high quality abrasive cloth strips securely bonded to steel centres
- Excellent for ferrous and non-ferrous grinding and polishing operations
- Highly suitable for flat, cylindrical and curved surfaces

PROD. NO.	Size (Dia. x Length)	Grit	Max. R.P.M.	
560762	6" x 1" x 1"	60	6,000	
560763	6" x 1" x 1"	80	6,000	
560765	6" x 1" x 1"	120	6,000	
560772	6" x 1-1/2" x 1"	60	6,000	
560773	6" x 1-1/2" x 1"	80	6,000	
560775	6" x 1-1/2" x 1"	120	6,000	
560782	6" x 2" x 1"	60	6,000	
560783	6" x 2" x 1"	80	6,000	
560785	6" x 2" x 1"	120	6,000	

<sup>1&</sup>quot; - 5/8" Flapwheel bushings are available on request (Prod. No. **599035**)













#### **ABRASIVE BELTS**

- JET carries a wide range of heavy duty sanding belts to fit most popular sizes of belt sanders
- All belts are made with tough aluminum oxide grain, resin bonded to the appropriate high strength cloth backing, ensuring long life, fast, cool cuts and minimal edge fray
- Taped butt joints prevent marring the work piece
- Closed coat for both wood and metal applications

# ALUMINUM OXIDE FOR PORTABLE FILE BELT SANDERS

- JET portable file belts are made with premium heat treated aluminum oxide grain resin bonded to YX
  weight polyester cloth
- Closed coat belts ideal for heavy duty sanding of steel, stainless steel and wood
- Taped butt joints prevent marring of work piece

PROD. NO.	Size	Grit	Pkg
564201	1/4" x 18"	40	10
564203	1/4" x 18"	60	10
564204	1/4" x 18"	80	10
564206	1/4" x 18"	120	10
564207	1/4" x 18"	150	10
564211	3/8" x 13"	40	10
564213	3/8" x 13"	60	10
564214	3/8" x 13"	80	10
564216	3/8" x 13"	120	10
564217	3/8" x 13"	150	10
564218	3/8" x 13"	180	10
564221	3/8" x 18"	40	10
564224	3/8" x 18"	80	10
564226	3/8" x 18"	120	10
564227	3/8" x 18"	150	10
564231	1/2" x 18"	40	10
564233	1/2" x 18"	60	10
564234	1/2" x 18"	80	10
564236	1/2" x 18"	120	10
564237	1/2" x 18"	150	10
564241	3/4" x 18"	40	10
564243	3/4" x 18"	60	10
564244	3/4" x 18"	80	10
564246	3/4" x 18"	120	10
564247	3/4" x 18"	150	10
564251	3/4" x 20-1/2"	40	10
564253	3/4" x 20-1/2"	60	10
564254	3/4" x 20-1/2"	80	10
564256	3/4" x 20-1/2"	120	10
564257	3/4" x 20-1/2"	150	10
564258	3/4" x 20-1/2"	180	10

JET CARRIES THESE HIGH PERFORMANCE FILE BELT SANDERS.







**403351** BS2518K **403353** BS3813

**403355** BS75205

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#### **ABRASIVE BELTS**

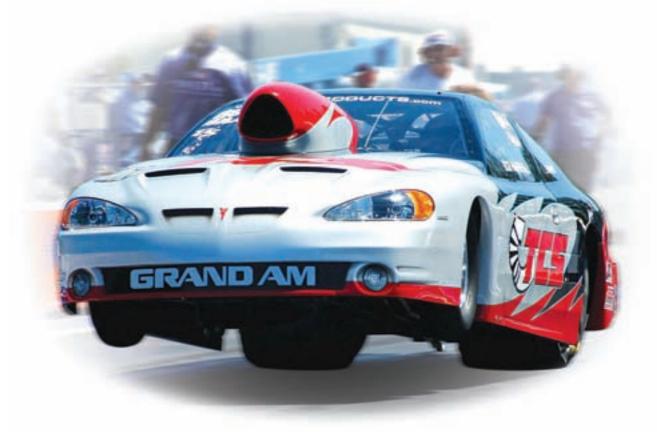
# SCRIM BACK SURFACE CONDITIONING BELTS FOR PORTABLE FILE BELT SANDERS

- JET scrim back surface conditioning belts are the newest and most effective means of surface preparation
- Provide excellent surface conditioning without gouging the base material and without changing original material dimensions
- The abrasive coated nylon fibre belts resist loading and deliver a consistently smooth uniform finish every time
- Ideal for surface preparation, rust removal, deburring, paint removal, blending, and finishing of steel, stainless steel, alloy steel, aluminum and wood

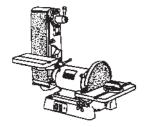
AND S	N. P. S.
	1

PROD. NO.	Dimensions	Grit	Pkg	
564302	1/4" x 18"	Fine	5	
564304	1/4" x 18"	Medium	5	
564306	1/4" x 18"	Coarse	5	
564312	3/8" x 13"	Fine	5	
564314	3/8" x 13"	Medium	5	
564316	3/8" x 13"	Coarse	5	
564332	1/2" x 18"	Fine	5	
564334	1/2" x 18"	Medium	5	
564336	1/2" x 18"	Coarse	5	
564342	3/4" x 18"	Fine	5	
564344	3/4" x 18"	Medium	5	
564346	3/4" x 18"	Coarse	5	
564352	3/4" x 20-1/2"	Fine	5	
564354	3/4" x 20-1/2"	Medium	5	
564356	3/4" x 20-1/2"	Coarse	5	









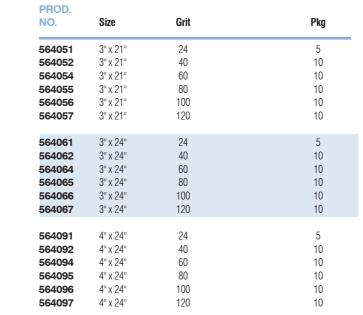


#### **ABRASIVE BELTS**

# **ALUMINUM OXIDE FOR STATIONARY MACHINES**

PROD. NO.	Size	Grit	Machine Type	Pkg
564013	1" x 42"	50	Bench	10
564014	1" x 42"	60	Bench	10
564015	1" x 42"	80	Bench	10
564017	1" x 42"	120	Bench	10
564103	4" x 36"	50	Platen	10
564104	4" x 36"	60	Platen	10
564105	4" x 36"	80	Platen	10
564107	4" x 36"	120	Platen	10
564162 564163 564164 564165 564166 564167	6" x 48" 6" x 48" 6" x 48" 6" x 48" 6" x 48"	36 50 60 80 100	Platen Platen Platen Platen Platen Platen	10 10 10 10 10 10

# ALUMINUM OXIDE FOR PORTABLE SANDING MACHINES



<sup>\*</sup>Belts sold in package quantity







#### **SHOP ROLLS**

#### 1" X 10 YARD HANDY ROLLS

- Handy 1 inch x 10 yard rolls are the ideal size for carrying in tool boxes
- Made with tough aluminum oxide grain on a flexible cloth backing
- For general purpose cleaning and deburring

#### PROD.

NO.	Size	Grit
564810	1" x 10 yards	60
564811	1" x 10 yards	80
564812	1" x 10 yards	100
564813	1" x 10 yards	120
564814	1" x 10 yards	150
564815	1" x 10 yards	180
564817	1" x 10 yards	240
564818	1" x 10 yards	320



#### **50 YARD SUPER ECONO ROLLS**

 Finest quality aluminum oxide grain, backing and resin bonds make these SUPER ECONO ROLLS excellent for lathe work as well as general purpose cleaning and deburring on a wide variety of metal products

#### PROD.

NO.	Size	Grit
564830 564831 564832 564833 564834 564835 564837 564838	1" x 50 yards 1" x 50 yards	60 80 100 120 150 180 240 320
564840	1-1/2" x 50 yards	60
564841	1-1/2" x 50 yards	80
564842	1-1/2" x 50 yards	100
564843	1-1/2" x 50 yards	120
564844	1-1/2" x 50 yards	150
564845	1-1/2" x 50 yards	180
564847	1-1/2" x 50 yards	240
564848	1-1/2" x 50 yards	320
564860	2" x 50 yards	60
564861	2" x 50 yards	80
564862	2" x 50 yards	100
564863	2" x 50 yards	120
564864	2" x 50 yards	150
564865	2" x 50 yards	180
564867	2" x 50 yards	240
564868	2" x 50 yards	320





# JET-KUT™

#### PREMIUM ENGINEERING FILES

- JET-KUT™ PREMIUM engineering and saw files are manufactured in North America from special high chrome alloy steel
- The chrome content in JET-KUT™ files is higher than that of any other maker
- This high chrome content increases the hardness and strength of JET-KUT™ files allowing them to stay sharp longer than a file of comparable hardness and initial sharpness
- JET-KUT™ PREMIUM files are hot forged and double heat treated by means of globular annealing and integral tempering
- Globular annealing produces a file with improved machinability allowing the manufacture of teeth with perfect geometry and sharpness which deliver superior performance
- Integral tempering gives each file uniform steel characteristics because the tempering process penetrates to the file's core
- . This uniformity of the steel enhances the consistent quality of each JET-KUT™ file
- Once the cutting and hardening processes are complete JET-KUT<sup>™</sup> files are straightened without reducing their hardness to ensure that the entire surface of the file will deliver maximum cutting performance
- · A final visual inspection of each file is made prior to rust proofing and individual packaging
- · This attention to detail assures a high quality cutting tool every time
- · Scientifically tested and proven to out perform our competitors

#### **ENGINEERING AND SAW FILES AMERICAN PATTERN**

The following pages will give you the information necessary to order our quality line of Engineering and Saw Files:

#### **CUTS**

- Bastard Cut is the standard cut used for shaping and dressing steels and castings (coarse cut)
- · Second Cut is for hard metals (medium cut)
- . Smooth Cut is for hard metals and for use as a finishing file (fine cut)
- · Single Cut is used principally on saw files

#### **FILE MAINTENANCE INSTRUCTIONS**

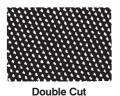
- · Cut on forward stroke only
- · Use full length of file on each stroke



#### ORDERING PROCEDURE

The following details should be stated when ordering files:

- Quantity
- · Type of file
- Length
- Cut



Single Cut

**Bastard** 

**Second Cut** 

Smooth

#### **MEASUREMENTS**

• The length of the file is the measurement from point to shoulder, exclusive of the tang



#### **FLAT FILES**

- General purpose file for smoothing surfaces and rapidly removing sharp edges and burs
- · For use on iron and steel flatwork
- · Regular square section
- Tapers off in both width and thickness toward the point
- Double cut on both sides
- · Single cut on edges

#### PROD.

NO.	Descri	ption	Cut	Pkg	
531306	6"	Flat	Bastard	12	
531308*	8"	Flat	Bastard	12	
531310*	10"	Flat	Bastard	12	
531312*	12"	Flat	Bastard	6	
531314	14"	Flat	Bastard	6	
531326 531328 531330 531332 531334	6" 8" 10" 12" 14"	Flat Flat Flat Flat Flat	Second Second Second Second	12 12 12 6 6	
531346	6"	Flat	Smooth	12	
531348*	8"	Flat	Smooth	12	
531350*	10"	Flat	Smooth	12	
531352*	12"	Flat	Smooth	6	
531354	14"	Flat	Smooth	6	

<sup>\*</sup> Also available in carded format - see page 36

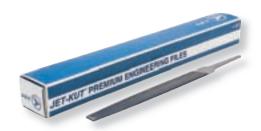
#### **HALF ROUND FILES**

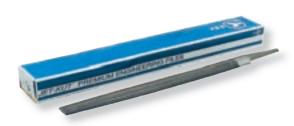
- General purpose file for filing both flat and concave surfaces
- Also for rounding out holes as well as leaving a smooth finish
- Half round section, which is flat on one side and curved on the other
- Tapers toward the point and has double cut sides

#### PROD.

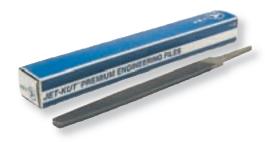
NO.	Description	Cut	Pkg	A CONTRACTOR OF THE PARTY OF TH
531406	6" Half Round	Bastard	12	
531408*	8" Half Round	Bastard	12	
531410*	10" Half Round	Bastard	12	
531412*	12" Half Round	Bastard	6	
531414	14" Half Round	Bastard	6	
531426	6" Half Round	Second	12	
531428	8" Half Round	Second	12	
531430	10" Half Round	Second	12	
531432	12" Half Round	Second	6	
531434	14" Half Round	Second	6	
531446 531448 531450 531452 531454	6" Half Round 8" Half Round 10" Half Round 12" Half Round 14" Half Round	Smooth Smooth Smooth Smooth	12 12 12 6 6	

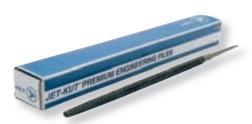
<sup>\*</sup> Also available in carded format - see page 36 Bulk files sold in package quantity













#### **MILL FILES**

- General purpose file for sharpening saws, axes, farm tools and other edged tools
- · Also used in lathe work, draw filing and finishing of hard materials
- · Regular square section
- Tapers in width toward the point
- Two square edges
- · Single cut on both sides and edges

#### PROD.

NO.	Description	n Cut	Pkg	
531506 531508* 531510* 531512*	6" Mill 8" Mill 10" Mill 12" Mill	Bastard Bastard	12 12 12 6	
531548 531550 531552	8" Mill 10" Mill 12" Mill	Smooth	12 12 6	

<sup>\*</sup> Also available in carded format - see page 36

#### **ROUND FILES**

- Especially designed to file or enlarge holes, circular openings or rounded grooves too small for half round file
- · Round section
- Tapers toward the point
- . Bastard and 2nd Cut file is double cut
- · Smooth is single cut

#### PROD.

NO.	Description	Cut	Pkg	0
531606	6" Round	Bastard	12	
531608*	8" Round	Bastard	12	
531610*	10" Round	Bastard	12	
531612*	12" Round	Bastard	6	
531626	6" Round	Second	12	
531628	8" Round	Second	12	
531630	10" Round	Second	12	
531632	12" Round	Second	6	
531646 531648 531650 531652	6" Round 8" Round 10" Round 12" Round	Smooth Smooth Smooth Smooth	12 12 12 6	

<sup>\*</sup>Also available in carded format - see page 36

#### **PIPELINER FILE**

- Designed specifically for use on steel pipe applications
- · Half round section which is flat on one side and curved on the other
- Parallel in both width and thickness
- Single cut both sides

NO.	Description	Cut	Pkg	A STATE OF THE PARTY OF THE PAR
532542	14" Half Round Pipeliner	Bastard	6	

Bulk files sold in package quantity



- **THREE SQUARE FILES** For filling internal angles or cleaning out corners inaccessible to flat files
- Also for filing taps and cutters in the annealed state
- Triangular section 60° angles between three sides
- Surface tapers toward the point
- All sides are double cut

PROD.			

NO.	Descr	ption	Cut	Pkg	
531806	6"	Three Square	Bastard	12	
531808	8"	Three Square	Bastard	12	
531810	10"	Three Square	Bastard	12	
531826	6"	Three Square	Second	12	
531828	8"	Three Square	Second	12	
531830	10"	Three Square	Second	12	
531846	6"	Three Square	Smooth	12	
531848	8"	Three Square	Smooth	12	
531850	10"	Three Square	Smooth	12	

#### **CHAIN SAW FILES**

- Designed specifically for filing the collets of chain saws
- Special round file with special spiral double cut edges

#### PROD.

NO.	Description		Cut	Pkg	0	
531205 531206* 531207*	8" x 5/32" 8" x 3/16" 8" x 7/32"	Round Round Round	Double Double Double	12 12 12		

<sup>\*</sup>Also available in carded format - see page 36

#### **FARMER'S FILE (AXE FILE)**

- General purpose files for sharpening axes, mowers, scythes and other edge tools
- · Parallel in both width and thickness
- · Self handled
- · Single cut on both sides
- · Not cut on edges

#### PROD.

NO.	Descript	ion	Cut	Pkg	
531128	8"	Farmer's	Second	12	
531130	10"	Farmer's	Second	12	

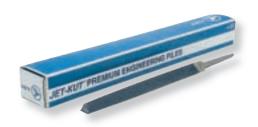
#### **TAPER SAW FILE**

- Designed especially for use on saw and blade teeth
- Slim for sharpening saws with 6 to 8 teeth per inch
- X slim for sharpening saws with 8 to 13 teeth per inch
- Triangular section
- 60° angles between 3 sides
- Equal sides taper towards point
- · Single cut on edges and sides
- Cross dimensions become smaller on extra slim

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NO.	Descri	ption	Cut	Pkg	$\triangle$	
532522	6"	Taper saw	Slim	12		
532524	6"	Taper saw	Extra Slim	12		

Bulk files sold in package quantity













#### **CARDED FILES**

- JET's industrial quality files are now available in a carded program
- Featuring our fastest selling files in a convenient carded format
- Carded files may be purchased in package quantity

NO.	Description		Cut	Pkg
532206	8"	Axe File	Second	1
532211	8" x 3/16"	Chainsaw File	Double	2
532212	8" x 7/32"	Chainsaw File	Double	2
532216	8"	Flat File	Bastard	1
532217	10"	Flat File	Bastard	1
532218	12"	Flat File	Bastard	1
532226	8"	Flat File	Smooth	1
532227	10"	Flat File	Smooth	1
532228	12"	Flat File	Smooth	1
532231	8"	Half Round File	Bastard	1
532232	10"	Half Round File	Bastard	1
532233	12"	Half Round File	Bastard	1
532246	8"	Mill File	Bastard	1
532247	10"	Mill File	Bastard	1
532248	12"	Mill File	Bastard	1
532261	8"	Round File	Bastard	1
532262	10"	Round File	Bastard	1
532263	12"	Round File	Bastard	1





#### **FILE HANDLES & CARDS**

#### **CARDED FILE HANDLES**

- Full size high impact plastic handles offer user comfort and long service life
- Available in four different hole sizes, use the product number from the file handle selection chart to choose the correct handle for your file

PROD. NO.	MOD. NO.	Pkg
532922	FH05	1
532924	FH075	1
532926	FH09	1
532929	FH012	1

#### **FILE HANDLE SELECTION CHART**

File Type	6"	File Leng 8	th 10"	12"	
Flat	532924	532926	532929	532929	
1/2 Round	532924	532926	532929	532929	
Mill	532924	532926	532929	532929	
Round	532922	532922	532924	532926	
3-Square	532922	532926	532926		
Chainsaw		532922			
Taper Saw	532922				



· Used for cleaning debris out of all types of file teeth to extend life and improve cutting action

PROD. NO.	Description	Pkg
532911	File Card	12

# MISCELLANEOUS CUTTING TOOLS

#### 12" BI-HARD COBALT HACKSAW BLADES

- JET premium grade Bi-Hard Cobalt hacksaw blades are made of high quality cobalt, heat treated to four hardnesses across the blade
- An excellent performing, shatterproof, long lasting blade for a wide range of applications

#### PROD.

NO.	Size	Teeth	Pkg	Вох		
566231	12" x 1/2" x .025	18TPI	10	100		
566232	12" x 1/2" x .025	24TPI	10	100		
566233	12" x 1/2" x .025	32TPI	10	100		
*Blades sold in package quantity						

# JET-KUT™

#### CARBIDE CIRCULAR SAW BLADES

#### **SPECIAL MULTI-PURPOSE BLADE**

- German engineering has combined top grade tungsten carbide, a special tooth configuration, high technology bonding agents and first quality steel blanks to make JET-KUT™ the best multi-purpose blade available today
- JET-KUT<sup>™</sup> multi-purpose blades are ideal for use on wood, nail embedded wood, plastics, pipe, tin, copper, brass, aluminum, composites, extrusions and even smaller dimension mild steel

PROD. NO.	MOD. NO.	Size	Teeth	Machines used on
566542	PRED-748T	7-1/4" x 5/8"	48 tooth	Circular saws
566553	PRED-848T	8" x 5/8"	48 tooth	Circular saws
566577	PRED-1054T	10" x 5/8"	54 tooth	Mitre & table saws

















#### **DRILL BITS**

# JET-KUT"



135° SPLIT POINT DRILL BITS - BLACK OXIDE FINISH

#### **JOBBER LENGTH DRILL BITS**

- Self-centering 135° split points provide more consistent hole sizes and accurate hole placement without a center punch
- Manufactured from high speed steel to drill faster and last longer
- Fully ground flutes for consistent hole sizes and fast chip evacuation
- · Black oxide finish prevents chips from welding to flutes and cutting surfaces, extending cutting tool life
- Top quality bits at low initial cost, ideal for cordless drills, portable drills and drill presses

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg	
570204	1/16"	12	570219	19/64"	6	
570205	5/64"	12	570220	5/16"	6	
570206	3/32"	12	570221	21/64"	6	
570207	7/64"	12	570222	11/32"	6	
570208	1/8"	12	570223	23/64"	6	
570209	9/64"	12	570224	3/8"	6	
570210	5/32"	12	570225	25/64"	6	
570211	11/64"	12	570226	13/32"	6	
570212	3/16"	12	570227	27/64"	6	
570213	13/64"	12	570228	7/16"	6	
570214	7/32"	12	570229	29/64"	6	
570215	15/64"	12	570230	15/32"	6	
570216	1/4"	12	570231	31/64"	6	
570217	17/64"	12	570232	1/2"	6	
570218	9/32"	12				

<sup>\*</sup>Drill bits sold in package quantity

#### **JOBBER LENGTH DRILL BIT SET**

- Available in popular twenty-nine piece format
- Strong metal index box to protect and organize your bits
- Featuring the same high quality jobber length bits as offered in open stock

PROD. NO.	MOD. NO.	Description
570108	29CD	29 pieces, 1/16" through 1/2" by 64ths

#### PRENTICE DRILL BITS

- Industrial quality high speed steel prentice drill bits at a reasonable initial cost
- Featuring 135° split points for fast penetration and accurate hole placement without centre punching
- Fully ground flutes for closer hole tolerances and better chip ejection
- Black oxide finish reduces chip welding for longer tool life

PROD. NO.	Diameter	Shank Diameter	Pkg	PROD. NO.	Diameter	Shank Diameter	Pkg
570533	33/64"	1/2"	1	570546	23/32"	1/2"	1
570534	17/32"	1/2"	1	570547	47/64"	1/2"	1
570535	35/64"	1/2"	1	570548	3/4"	1/2"	1
570536	9/16"	1/2"	1	570549	49/64"	1/2"	1
570537	37/64"	1/2"	1	570550	25/32"	1/2"	1
570538	19/32"	1/2"	1	570551	51/64"	1/2"	1
570539	39/64"	1/2"	1	570552	13/16"	1/2"	1
570540	5/8"	1/2"	1	570556	7/8"	1/2"	1
570541	41/64"	1/2"	1	570560	15/16"	1/2"	1
570542	21/32"	1/2"	1	570564	1"	1/2"	1
570543	43/64"	1/2"	1	570568	1-1/16"	1/2"	1
570544	11/16"	1/2"	1	570572	1-1/8"	1/2"	1
570545	45/64"	1/2"	1	570580	1-1/4"	1/2"	1

fast penetration



# **DRILL BITS**

# JET-KUT™ B+G

BETTER

PREMIUM 135° SPLIT POINT DRILL BITS - BLACK & GOLD FINISH

# **JOBBER LENGTH DRILL BITS**

- · Professional grade M2 high speed steel bits at competitive prices
- Bronze oxide "gold" lands to reduce friction for cooler cutting and longer bit life
- Nitro carburized "black" flutes for improved surface hardness, bit stays sharp longer
- 135° split points eliminate "walking"
- Three ground flats eliminate chuck slipping

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg	
570604	1/16"	12	570619	19/64"	6	
570605	5/64"	12	570620	5/16"	6	
570606	3/32"	12	570621	21/64"	6	
570607	7/64"	12	570622	11/32"	6	
570608	1/8"	12	570623	23/64"	6	
570609	9/64"	12	570624	3/8"	6	
570610	5/32"	12	570625	25/64"	6	
570611	11/64"	12	570626	13/32"	6	
570612	3/16"	12	570627	27/64"	6	
570613	13/64"	12	570628	7/16"	6	
570614	7/32"	12	570629	29/64"	6	
570615	15/64"	12	570630	15/32"	6	
570616	1/4"	12	570631	31/64"	6	
570617	17/64"	12	570632	1/2"	6	
570618	9/32"	12				

# **JOBBER LENGTH - 3/8" REDUCED SHANK**

- Same as above but with 3/8" reduced shanks
- Allows bits 25/64" 1/2" diameter to fit in popular 3/8" chuck drills
- Shanks offer Torque Drive 3 ground flats to eliminate slippage

### PROD.

NO.	Diameter	Pkg	
571025	25/64"	6	
571026	13/32"	6	
571027	27/64"	6	
571028	7/16"	6	
571029	29/64"	6	
571030	15/32"	6	
571031	31/64"	6	
571032	1/2"	6	

# Three ground flats eliminate chuck slippage Fully ground flutes Bronze Oxide Gold lands reduce friction M2 H.S.S. 135° split point eliminates "walking"



eliminates "walking"

# **JOBBER LENGTH DRILL BIT SETS**

- Available in popular twenty-nine piece format
- Strong metal box to protect and organize your bits
- 570146 set contains straight shank bits
- **570147** set contains reduced shank bits

PROD.	MOD. NO.	Description
570146 570147	BG29 BG29RS	29 PC, 1/16" through 1/2" by 64ths 29 PC, 1/16" through 1/2" by 64ths Sizes 25/64" -1/2" are 3/8" reduced shanks





Bronze oxide finish to reduce friction

Fully ground flutes

135° split points eliminate "walking"

Bronze oxide finish to reduce friction

Fully ground

135° split points eliminate "walking"

flutes

Three ground flats eliminate chuck slipping

High moly steel offers greatest strength and rigidity, longer lasting cutting edges and improved hole tolerances

Three ground flats eliminate chuck slipping

High moly steel offers greatest strength and rigidity, longer lasting cutting edges and improved hole tolerances





# **DRILL BITS**

# JET-KUT<sup>™</sup>Gold<sup>™</sup>



# SUPER PREMIUM 135° SPLIT POINT DRILL BITS

- JET-KUT™ Gold drill bits are the most advanced drill bits available in the Canadian market
- These super high performance bits feature razor sharp 135° split point self centering tips, eliminating "walking" and the need for centre punching. These bits penetrate on contact!
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- Special flute form enhances chip ejection, reduces drill retractions (woodpeckering) and improves coolant flow to the tip
- Heavy duty, high molybdenum steel offers greater strength and rigidity, longer lasting cutting edges and improved hole tolerances, permitting higher feed rates
- JET offers the exclusive "TORQUE-DRIVE"™ three flat shank for chuck to bit gripping power that is unparalleled in the industry. (Available on 3/16" diameter and larger bits)
- This unique feature eliminates slipping which greatly reduces chuck and shank damage and increases
  cutting efficiency, especially when used on today's popular keyless chucks which have a tendency to slip
- Drill up to four times faster and last up to 7 times longer than regular drill bits in steel, stainless steel
  and alloy steel applications

# **JOBBER LENGTH DRILL BITS**

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg	
570254	1/16"	12	570269	19/64"	6	
570255	5/64"	12	570270	5/16"	6	
570256	3/32"	12	570271	21/64"	6	
570257	7/64"	12	570272	11/32"	6	
570258	1/8"	12	570273	23/64"	6	
570259	9/64"	12	570274	3/8"	6	
570260	5/32"	12	570275	25/64"	6	
570261	11/64"	12	570276	13/32"	6	
570262	3/16"	12	570277	27/64"	6	
570263	13/64"	12	570278	7/16"	6	
570264	7/32"	12	570279	29/64"	6	
570265	15/64"	12	570280	15/32"	6	
570266	1/4"	12	570281	31/64"	6	
570267	17/64"	12	570282	1/2"	6	
570268	9/32"	12				

# **JOBBER LENGTH 3/8" REDUCED SHANK**

- Same as above but with 3/8" reduced shanks
- Allows bits over 3/8" in diameter to fit in popular 3/8" chuck drills
- Shanks offer 3 ground flats to eliminate slippage

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg	
571125	25/64"	6	571129	29/64"	6	
571126	13/32"	6	571130	15/32"	6	
571127	27/64"	6	571131	31/64"	6	
571128	7/16"	6	571132	1/2"	6	



# **DRILL BITS**

# JET-KUT Gold



# **LETTER SIZE**

Same quality features as JET-KUT™ Gold jobber bits but in popular letter size instead of fractional sizes



### PROD.

NO.	Diameter	Pkg	Tap Size
570906	F	12	5/16"-18NC
570921	U	6	7/16"-14NC

# **JOBBER LENGTH DRILL BIT SETS**

- Available in popular twenty-nine piece format
- · Strong metal index box to protect and organize your bits
- · Featuring the same high quality jobber length bits as offered in open stock

PROD. NO.	MOD. NO.	Description
570141	GF-21R	21 pieces, 1/16" through 1/4" by 64ths & 9/32" through 1/2" by 32nds
570142 570143	GF-29 GF-29RS	29 pieces, 1/16" through 1/2" by 64ths 29 pieces, 1/16" through 1/2" by 64ths Sizes 25/64 - 1/2" are 3/8" reduced shank

# **PRENTICE DRILL BITS - 118° SPLIT POINT**

- · Heavy duty high molybdenum steel hardened above the industry standard for increased consistency and greater wear resistance
- Flutes are ground to extremely tight tolerances for increased accuracy and consistency in the point and split grinding process, resulting in more accurate hole sizes
- · Flutes have a very thin case of nitro-carburized surface to provide extra wear resistance along the cutting edge of the point
- Special flute form enhances chip ejection, reduces drill retractions (woodpeckering) and improves coolant flow to the tip
- Split point provides the drill with self-centering/non-walking characteristics by giving the drill two starting points
- Split point also reduces the thrust required to penetrate the workpiece
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- JET offers the exclusive "TORQUE-DRIVE"™ three ground flats on the shank to provide a strong positive chuck grip virtually eliminating the potential for the drill to slip in the chuck
- The thin web of the JET-KUT™ Gold Prentice bit permits fast feed rates which make it ideal for drilling work hardening steels such as 304, 306 and 316 stainless

PROD. NO.	Diameter	Shank Diameter	Pkg
570436	9/16"	1/2"	1
570440	5/8"	1/2"	1
570444	11/16"	1/2"	1
570448	3/4"	1/2"	1
570452	13/16"	1/2"	1
570456	7/8"	1/2"	1
570460	15/16"	1/2"	1
570464	1"	1/2"	1
570472	1-1/8"	1/2"	1
570480	1-1/4"	1/2"	1







570141 - 21 PC

570142 - 29 PC





570143 - 29 PC **Reduced Shank** 

Three ground flats eliminate chuck slippage





reduce friction

118° split points eliminate walking



# **DRILL BITS**

# **JET-KUT**<sup>™</sup> Cobalt







- High red hardness of cobalt steel permits drilling speeds 30% higher than regular high speed steel drills
- These super high performance bits feature razor sharp 135° split point self centering tips, eliminating "walking" and the need for centre punching. These bits penetrate on contact!
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- Special flute form enhances chip ejection, reduces drill retractions (woodpeckering) and improves coolant flow to the tip
- · For best results use in rigidly held positive feed drilling equipment

# **JOBBER LENGTH DRILL BITS**

PROD. NO.	Diameter	Pkg	PROD. NO.	Diameter	Pkg
573404	1/16"	12	573419	19/64"	6
573405	5/64"	12	573420	5/16"	6
573406	3/32"	12	573421	21/64"	6
573407	7/64"	12	573422	11/32"	6
573408	1/8"	12	573423	23/64"	6
573409	9/64"	12	573424	3/8"	6
573410	5/32"	12	573425	25/64"	6
573411	11/64"	12	573426	13/32"	6
573412	3/16"	12	573427	27/64"	6
573413	13/64"	12	573428	7/16"	6
573414	7/32"	12	573429	29/64"	6
573415	15/64"	12	573430	15/32"	6
573416	1/4"	12	573431	31/64"	6
573417	17/64"	12	573432	1/2"	6
573418	9/32"	12			



135° split points eliminate "walking"







# **TWIN END DRILL BITS**

- · Twin cutting ends allow twice the cutting performance and life
- JET-KUT™ Gold drill bits are the most advanced drill bits available in the Canadian market
- These super high performance bits feature razor sharp 135° split point self centering tips, eliminating "walking" and the need for centre punching. These bits penetrate on contact!
- The superior bronze oxide (gold) ground flute finish reduces friction, allowing outstanding drilling performance with less operator pressure
- Heavy duty high molybedenum steel and extra rugged uncleared construction improves performance and reduces breakage

PROD. NO.	Diameter	Overall Length	Pkg
570358	1/8"	1-15/16"	12
570830	30 wire gauge	2"	12



TORQUE DRIVE™

3-flat shank

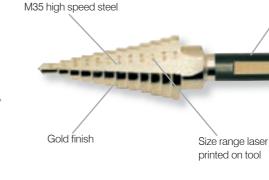
# **STEP DRILLS**

# JET-KUT™ SPLIT POINT STEP DRILLS



- Ideal for hole making in sheet metal and other thin materials
- M35 high speed steel stays sharp longer for fast cutting and long service life
- Split point, two flute design provides fast penetration and maximum chip clearance
- · Gold finish minimizes heat build up
- Three flat shank prevents slipping in chuck

PROD.	Size	No. of	Shank	Step	Step	Overall
NO.	Range	Hole Sizes	Size	Increments	Thickness	Length
579202 579204 579206 579208 579212 579214	1/8"-1/2" 3/16"-1/2" 3/16"-7/8" 1/4"-3/4" 1/4"-1" 1/4"-1-3/8"	13 6 12 9 10	1/4" 1/4" 3/8" 3/8" 3/8" 3/8"	1/32" 1/16" 1/16" 1/16" *	9/64" 3/8" 9/64" 9/64" 5/32" 9/64"	3-1/8" 3-1/8" 3-1/4" 2-3/4" 3-1/4"



# **CAR REAMERS**

# JET-KUT™ B+G



- LI-KUI B.G
- Aggressive fast spiral reamers made of high tungsten tool steel for maximum life
- · Gold and black surface treated body and clearance, cuts cooler and stays sharp longer
- · Right hand cut with left hand spiral prevents tool from hogging into the hole

• Used for enlarging existing drilled or formed holes in structural steel plate

- · Three flat shanks prevent slippage in chuck
- Stop collar reduces possibility of impact damage to chuck
- Ideal for reaming applications on truck frames, bridges, pressure vessels and rail cars

PROD. NO.	Diameter	Point Diameter	Min. Starting Hole Size	Overall Length	Shank Diameter
579326	3/8"	0.250"	5/16"	5-7/8"	1/2"
579328	1/2"	0.281"	3/8"	5-7/8"	1/2"
579330	5/8"	0.343"	7/16"	6-3/8"	1/2"
579333	3/4"	0.406"	1/2"	6-7/8"	1/2"

# SUPER PREMIUM CAR REAMER SET

- Four popular reamers in one convenient set
- Featuring the same high quality reamers as offered in open stock

PROD. NO.	MOD. NO.	Description
570136	4CR	4 PC, 3/8", 1/2", 5/8" & 3/4"







<sup>\* 1/4&</sup>quot;, 13/32", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1"

<sup>\*\* 1/4&</sup>quot;, 25/64", 35/64", 11/16", 13/16", 7/8", 1", 1-1/8", 1-7/32", 1-1/4", 1-3/8"





### **TAPER**

8 to 10 threads chamfered for easy thread starting in rough materials.



### **PLUG**

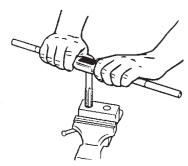
3 to 5 threads chamfered – general use when tapping to bottom of holes is not critical. (This is the most widely used type of tap.)



### **BOTTOMING**

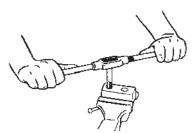
1-1/2 threads chamfered - use after threads have been started for tapping to bottom of hole.

### **TIPS ON USING TAPS**



### STARTING TAPS

After tap drill size hole has been made, hold piece securely with hole in upright position. Apply good grade of cutting oil to tap. If using large tap wrench, grasp wrench with both hands near the tap and place tap in hole. (Grasp smaller wrenches with hand directly over tap). Press down and start tap clockwise into hole, turning tap forward. When resistance is felt, relieve by turning back to break chip. Make sure tap is square with surface of the work.



### AFTER THREAD IS STARTED

Once the thread is started properly, the tap will draw itself into the work. A downward pressure is no longer needed. Grasp wrench by both handles and with slow steady movement continue turning tap into hole. When resistance is felt, relieve by turning back to break chip. Do not force tap.

# **TAPS & DIES**



# **H.S.S. TAPS**

- Made of hardened and tempered M2 High Speed Steel for fast threading and long service life
   Check & Compare!
- SAE taps available in taper, plug and bottom chamfers to perform all threading applications
- Accurate threading provided by precision ground three and four flute design
- Ideal for industrial applications (production work) as well as everyday uses in automotive, agri-motive and machine shop applications
- Rockwell hardness = HRC 62-64

# **OPEN STOCK H.S.S. S.A.E. TAPS**

Size	Taper	Plug	Bottom	Drill Size
#4 - 40 NC	_	530208	_	#43
#4 - 48 NF	_	530308	_	3/32"
#6 - 32 NC	_	530214	_	7/64"
#6 - 40 NF	_	530314	_	#33
#8 - 32 NC	530216	530217	530218	#29
#10 - 24 NC	530219	530220	530221	#25
#10 - 32 NF	530319	530320	530321	5/32"
#12 - 24 NC	530222	530223	530224	#16
1/4" - 20 NC	530225	530226	530227	13/64"
1/4" - 28 NF	530325	530326	530327	7/32"
5/16" - 18 NC	530228	530229	530230	F
5/16" - 24 NF	530328	530329	530330	17/64"
3/8" - 16 NC	530231	530232	530233	5/16"
3/8" - 24 NF	530331	530332	530333	21/64"
7/16" - 14 NC	530234	530235	530236	U
7/16" - 20 NF	530334	530335	530336	25/64"
1/2" - 13 NC	530237	530238	530239	27/64"
1/2" - 20 NF	530337	530338	530339	29/64"
9/16" - 12 NC	530240	530241	530242	31/64"
9/16" - 18 NF	530340	530341	530342	33/64"
5/8" - 11 NC	530243	530244	530245	17/32"
5/8" - 18 NF	530343	530344	530345	37/64"
3/4" - 10 NC	530246	530247	530248	21/32"
3/4" - 16 NF	530346	530347	530348	11/16"
1/8" - 28 BSP	_	530421	_	

# **OPEN STOCK H.S.S. METRIC TAPS**

Size	Taper	Plug	Bottom	Drill Size
3mm - 0.5	_	530509		2.5
3mm - 0.6	_	530609		2.4
3.5mm - 0.6	_	530512		2.9
4mm - 0.7	_	530514		3.3
4mm - 0.75	_	530614		3.25
5mm - 0.8	530520	530521	530522	4.2
5mm - 0.9	_	530621		4.1
6mm - 0.75	_	530524		5.2
6mm - 1	530623	530624	530625	5.
7mm - 0.75	_	530527		6.2
7mm - 1	_	530627		6.
8mm - 1	_	530530		7.
8mm - 1.25	530629	530630	530631	6.8
9mm - 1	_	530533		8.
9mm - 1.25	_	530633		7.8
10mm - 1.25	530535	530536	530537	8.8
10mm - 1.5	530635	530636	530637	8.6
11mm - 1.5	_	530539		9.6
12mm - 1.5	530541	530542	530543	10.5
12mm - 1.75	530641	530642	530643	10.5
14mm - 1.5	530544	530545	530546	12.5
16mm - 2	530547	530548	530549	14.
18mm - 1.5	530553	530554	530555	16.5
18mm - 2.5	_	530551		15.5



# **TAPS & DIES**

# JET-KUT™ PREMIUM TAPS & DIES

# **ALLOY DIES**

- Standard hex design for threading and re-threading applications
- Alloy Steel construction provides maximum performance Check & Compare!
- Rockwell hardness = 60-62

# **OPEN STOCK ALLOY S.A.E. DIES**

Size	1" Hex	1-7/16" Hex	
#4 - 40 NC	530703	_	
#4 - 48 NF	530753		
#6 - 32 NC	530705		
#6 - 40 NF	530755		
#8 - 32 NC	530707	_	
#10 - 24 NC	530709	_	
#10 - 32 NF	530759	_	
#12 - 24 NC	530712	_	
1/4" - 20 NC	530722	_	
1/4" - 28 NF	530772	_	
5/16" - 18 NC	530724	_	
5/16" - 24 NF	530774	_	
3/8" - 16 NC	530726	_	
3/8" - 24 NF	530776	_	
7/16" - 14 NC	530728	_	
7/16" - 20 NF	530778	_	
1/2" - 13 NC	530730	_	
1/2" - 20 NF	530780	_	
9/16" - 12 NC	_	530732	
9/16" - 18 NF	_	530783	
5/8" - 11 NC	_	530734	
5/8" - 18 NF	_	530784	
3/4" - 10 NC	_	530736	
3/4" - 16 NF	_	530786	
1/8" - 28 BSP	530902	_	



Size	1" Hex	1-7/16" Hex	
3mm - 0.5	530803	_	
3mm - 0.6	530853	_	
3.5mm - 0.6	530805	_	
4mm - 0.7	530807	_	
4mm - 0.75	530857	<del></del>	
5mm - 0.8	530811	_	
5mm - 0.9	530861	_	
6mm - 0.75	530815	_	
6mm - 1	530865	_	
7mm - 0.75	530817	_	
7mm - 1	530867	_	
8mm - 1	530819	_	
8mm - 1.25	530869	_	
9mm - 1	530821	_	
9mm - 1.25	530871	_	
10mm - 1	530822	_	
10mm - 1.25	530823	_	
10mm - 1.5	530873	_	
11mm - 1.5	530825	_	
12mm - 1.25	530826	_	
12mm - 1.5	530827	_	
12mm - 1.75	530877	_	
14mm - 1.5	_	530831	
16mm - 1.5	_	530834	
16mm - 2	_	530835	
18mm 1.5	_	530838	
18mm - 2.5	_	530839	



### **TIPS ON USING DIES**



# STARTING DIE

Before cutting threads on rod or pipe, grind or file small bevel on edge of piece to be threaded. This makes starting easier. Place die in stock with size marking visible. Tighten set screw(s) in die stock. Adjust die stock guide by turning cam plate so that guide pins are against work to be threaded. Fasten work and apply a good grade of cutting oil. Grasp die stock with both hands near the die and place tapered side of die over end of rod or pipe. Press down firmly and work die back and forth, just as you work a tap. Be sure the die goes on squarely.



# AFTER DIE IS STARTED

After the thread is started, grasp die stock by both handle ends and with steady back and forth movement continue turning die onto work, advancing only slightly with each turn. It is no longer necessary to press down because the die will draw itself onto the work when turned.



# **TAPS & DIES**



# **ALLOY NPT PIPE TAPS & DIES**

• NPT taps and dies are made from Alloy Steel for the ideal blend of economy and performance

Size	<b>Taps</b> Taper	Drill Size	<b>Dies</b> 1" Hex	
1/8" - 27 NPT	530401	11/32"	530903	
1/4" - 18 NPT	530402	7/16"	_	
3/8" - 18 NPT	530403	37/64"	_	
1/2" - 14 NPT	530404	45/64"	_	
3/4" - 14 NPT	530406	29/32"	_	
1" - 11-1/2 NPT	530408	1-5/32"	_	
1-1/4" - 11-1/2 NPT	530409	1-1/2"	_	
1-1/2" - 11-1/2 NPT	530410	1-47/64"	_	
2" - 11-1/2 NPT	530412	2-7/32"	_	



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# 530955



# **TAP & DIE ACCESSORIES**

PROD. NO.	Description
530951	1" hex die stock
530952	1-7/16" hex die stock
530956	Adjustable tap wrench for 1/16" - 1/2" taps
530956	Adjustable tap wrench for 1/4" - 3/4" taps
530960	T-handle tap wrench for 1/8"- 3/8" shank taps
530961	T-handle tap wrench for 1/4"- 1/2" shank taps
530965 530966	SAE thread pitch gauge (fits all above JET-KUT sizes) Metric thread pitch gauge (fits all above JET-KUT sizes)



# **TAPS & DIES**

# JET-KUT™ PREMIUM TAPS & DIES

# **TAP & DIE SETS**

- JET offers an assortment of tap & die sets made from the same high quality H.S.S. taps, alloy dies and accessories as are offered in open stock — Check & Compare!
- Each set offers the ideal mix of common thread sizes for the Canadian market

PROD. NO. MOD. NO.	<b>530106</b> TD40H <b>SAE</b>
Pieces (total)	40
1 Plug Tap, 1 Hex Die	#4-40,#6-32, #8-32, #10-24, #10-32, #12-24,
	1/4"-20, 1/4"-28, 5/16"-18, 5/16"-24, 3/8"-16, 3/8"-24,
	7/16"-14, 7/16"-20, 1/2"-13, 1/2"-20, 1/8"-27NPT
Tap Wrench	1 long handled adjustable
	1 T-handle 1/16"- 3/16" shank taps
Hex Die Stock	1 (1")
Screwdriver	1 Slot
Pitch Gauge	1 SAE thread
	Blow Mould Case

PROD. NO. MOD. NO.	<b>530107</b> TD40HM	Metric
Pieces (total) 1 Plug Tap, 1 Hex Die	5mm-0.90, 6mm-	0.60, 4mm-0.70, 4mm-0.75, 5mm-0.80, 0.75, 6mm-1.00, 7mm-0.75, 7mm-1.00, 1.25, 10mm-1.25, 10mm-1.50, 12mm-1.50, 27NPT
Tap Wrench	1 long handled ad 1 T-handle, 1/16"-	•
Hex Die Stock	1 (1")	·
Screwdriver Pitch Gauge	1 Slot 1 Metric thread Blow Mould Case	

PROD. NO. MOD. NO.	<b>530108</b> TD76H	SAE & Metric		
Pieces (total)	76			
1 Plug Tap, 1 Hex Die	#4-40, #6-32, #8-32, #10-24, #10-32, #12-24, 1/4"-20,			
	1/4"-28, 5/16"-18, 5/16"-24, 3/8"-16, 3/8"-24, 7/16"-14, 7/16"-20,			
		0, 3mm-0.50, 4mm-0.70,4mm-0.75, 5mm-0.80,		
	5mm-0.90, 6mm-1.00,7mm-1.00,8mm-1.00, 8mm-1.25, 9mm-1.00, 9mm-1.25, 10mm-1.25.10mm-1.5, 11mm-1.5,			
	,			
Tap Wrench	12mm-1.5, 12mm-1.75, 1/8"-28BSP, 1/8"-27NPT 1 adjustable, 1/8" - 1/2" taps			
ιαρ Μισποπ	1 T-handle, 1/16" - 1/2" shank taps			
	, .	" - 1/2" shank taps		
Hex Die Stock	1 (1")	, z onam apo		
	1 (5/8")			
Screwdriver	1 Slot			
Pitch Gauge	1 Metric thread			
	1 SAE thread			
	Blow Mould Ca	se		











# A. Cylinder B. Cylinder with end cut C. Cylinder with radius end D. Ball E. Oval



G. Tree with pointed end

J. Cone 60°





B. Shape - endcut view

# **CARBIDE BURS**

# JET-KUT™

PREMIUM CARBIDE BURS





# **DOUBLE CUT 1/4" DIAMETER SHANK**

- The double cut design of our premium carbide burs creates a much smaller chip, offers efficient stock removal and is the most popular of fluting styles
- Ideal for high alloy steel (P20, H13) and other high quality tool steels, stainless steel and heat resistant castings
- Double cut burs can also be used on plastic material as well as brass and cold forged aluminum

PROD. NO.	MOD. NO.	Head Shape	Head Diameter	Length	Angle
533301 533303 533305 533306	A1-D A3-D A5-D A6-D	A A A	1/4" 3/8" 1/2" 5/8"	5/8" 3/4" 1"	
533311 533313 533315 533316	B1-D B3-D B5-D B6-D	B B B	1/4" 3/8" 1/2" 5/8"	5/8" 3/4" 1"	
533321 533323 533325 533326	C1-D C3-D C5-D C6-D	C C C	1/4" 3/8" 1/2" 5/8"	5/8" 3/4" 1"	
533331	D1-D	D	1/4"	7/32"	
533333	D3-D	D	3/8"	5/16"	
533335	D5-D	D	1/2"	7/16"	
533341	E1-D	E	1/4"	3/8"	
533343	E3-D	E	3/8"	5/8"	
533345	E5-D	E	1/2"	7/8"	
533351	F1-D	F	1/4"	5/8"	
533353	F3-D	F	3/8"	3/4"	
533355	F5-D	F	1/2"	1"	
533361	G1-D	G	1/4"	5/8"	
533363	G3-D	G	3/8"	3/4"	
533365	G5-D	G	1/2"	1"	
533383	J3-D	J	3/8"	5/16"	60°
533385	J5-D	J	1/2"	7/16"	60°
533386	J6-D	J	5/8"	9/16"	60°
533393	K3-D	K	3/8"	3/16"	90°
533395	K5-D	K	1/2"	1/4"	90°
533396	K6-D	K	5/8"	5/16"	90°
533402	L2-D	L	5/16"	7/8"	14°
533403	L3-D	L	3/8"	1-1/16"	14°
533404	L4-D	L	1/2"	1-1/8"	14°
533414	M4-D	M	3/8"	5/8"	28°
533415	M5-D	M	1/2"	7/8"	28°
533416	M6-D	M	5/8"	1"	31°
533422	N2-D	N	3/8"	3/8"	13°
533423	N3-D	N	1/2"	1/2"	28°
533425	N5-D	N	5/8"	3/4"	18°



# **CARBIDE BURS**

# JET-KUT<sup>™</sup>







# **NF CARBIDE BURS FOR ALUMINUM**

- Burs are designed for use on aluminum, non ferrous metals, soft steel, reinforced plastics and other
- The authentic milling cutter relief style of flute, grind and high flute finish allows for easy efficient chip flow and fast stock removal
- This ensures an excellent work finish with minimum loading when cutting soft, sticky materials

PROD.	MOD.	Head Size	Shank	Shape
NO.	NO.	Dia. x Length	Dia.	
533605	A5-NF	1/2" x 1"	1/4"	Cylinder
533625	C5-NF	1/2" x 1"	1/4"	Cylinder - Radius End
533655	F5-NF	1/2" x 1"	1/4"	Tree - Radius End
533704	L4-NF	1/2" x 1-1/8"	1/4"	14° Taper - Radius End



# **CARBIDE BUR KITS**

• JET offers an assortment of bur kits made of the same high quality burs as offered in open stock

PROD. NO.	MOD. NO.	Pieces	Size	
533904	CBK-8	8	A5-D, C3-D, C5-D, D5-D, F3-D, F5-D, G3-D, L4-D	Wood case

PROD. NO.	MOD. NO.	Pieces	Size	
533907	CBK-16	16	A1-D, A3-D, A5-D, C1-D, C3-D, C5-D, D3-D, D5-D, E3-D, F1-D, F3-D, F5-D, G1-D, G3-D, L3-D, L4-D	Wood case

PROD. NO.	MOD. NO.	Pieces	Die Grinder	
533912	CBK-90	7	A1-D, C1-D, D1-D, E1-D F1-D, G1-D, JET™MDGI Die grinder	High impact plastic case







C. Cylinder with Radius End



F. Tree with Radius End



L. Taper with Radius End













NEW

NEW

# **BI-METAL HOLESAWS**

# JET-KUT<sup>™</sup>

### PREMIUM BI-METAL HOLESAWS

- All JET-KUT<sup>™</sup> industrial quality holesaws come with special bi-metal construction and a fast cutting 4/6 variable tooth configuration
- Bi-metal holesaws combine the advantages of super-hard high speed steel teeth electron beam welded
  to a tough, shatterproof body, producing a hole saw far more durable than high speed steel alone
- They last up to five times longer than carbon steel saws
- Variable tooth saws provide a noticeably faster cut, particularly when used on a drill press
- Ideal for cutting mild steel, stainless steel, aluminum, cast iron, copper, brass, wood, plastics and composition board

# STANDARD DEPTH VARI-PITCH BI-METAL HOLESAWS

PROD. Diameter Diameter Arbor Pipe Pipe NO. Inches MM No. Tap Size Entrance	e Size
<b>565101</b> 9/16" 14.3 3/8" <b>565102</b> 5/8" 15.5 <b>565103</b> 11/16" 17.5	
<b>565104</b> 3/4" 19.0 1/2" 3/8" <b>565105</b> 13/16" 20.6 M24R	
565106       7/8"       22.2       M34       3/4"       1/2"         565107       15/16"       23.8       M44         565108       1"       25.4	
565109       1-1/16"       27.0         565110       1-1/8"       28.8       1"       3/4"         565111       1-3/16"       30.2	
565115     1-1/4"     31.8       565117     1-3/8"     34.9     1"       565119     1-1/2"     38.1     1-1/4"       565121     1-5/8"     41.2	
565123       1-3/4"       44.5       M45       1-1/2"       1-1/4"         565125       1-7/8"       47.6       M45P         565126       2"       50.8       M55P       1-1/2"         565128       2-1/8"       53.9	
<b>565129</b> 2-1/4" 57.2 2" <b>565131</b> 2-3/8" 60.3	
<b>565132</b> 2-1/2       63.5       2" <b>565134</b> 2-5/8       66.7       2-1/2" <b>565135</b> 2-3/4       69.9 <b>565136</b> 2-7/8       73.0	
565137       3       76.2       2-1/2"         565139       3-1/4       82.6       M45P       3"         565141       3-1/2       88.9       M55P	
565142       3-5/8       92       3"         565143       3-3/4       95.3       3-1/2"         565145       4       101.6	
565146     4-1/8     105     3-1/2"       565149     4-1/2     114.3     4"       565153     5     127.0       565161     6     152.4	



# **BI-METAL HOLESAWS**

# **JET-KUT**™

**HOLESAW ACCESSORIES** 

# **HOLESAW ARBORS**

PROD.	MOD.	Shank	Thread	Holesaw	Use Pilot
NO.	NO.	Size	Size	Size	Drill No.
565180	M24R	1/4" Round	1/2-20	9/16"-1-3/16"	MPD4S
565182	M34	3/8" Tri	1/2-20	9/16"-1-3/16"	MPD4S
565183	M44	7/16" Hex	1/2-20	9/16"-1-3/16"	MPD4
565184	M45	3/8" Hex	5/8-18	1-1/4"-2-3/8"	MPD4
565185	M45P	7/16" Hex	5/8-18	1-1/4"-6"	MPD4S
565186	M55P	7/16" Hex	5/8-18	1-1/4"-6"	MPD4



# **PILOT DRILL BITS**

PROD. NO.	MOD. NO.	Fits Arbors
565191 565192	MPD4S MPD4	<b>565180</b> (M24R), <b>565182</b> (M34), <b>565185</b> (M45P) <b>565183</b> (M44), <b>565184</b> (M45), <b>565186</b> (M55P)



PROD. NO.	MOD. NO.	Description
565196	ME12	12" Arbor Extension (Use with M44 and M45P Arbors)





# **ARBOR ADAPTER**

PROD. NO.	MOD. NO.	Description
565188	AA1258	Adapts hole saws with 5/8-18 threads to 1/2-20













# **BI-METAL HOLESAW KITS**

# JET-KUT<sup>™</sup>

PREMIUM BI-METAL HOLESAWS

# **MAINTENANCE KIT (565207)**

Designed for plumbers, electricians, industrial and general purpose maintenance, this kit contains 9

plumbing and electrical sizes for pipe and conduit through 2-1/2"

Set includes: (1 each)

**Holesaws:** 3/4", 7/8", 1-1/8", 1-3/8", 1-1/2", 1-3/4", 2", 2-1/4", 2-1/2"

Arbors: M24R, M45P

Plastic Case

# **ELECTRICIAN'S KIT (565206)**

Designed for electricians, this kit contains pipe entrance sizes for pipe and conduit through 2-1/2"

Set includes: (1 each)

**Holesaws:** 7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2"

Arbors: M24R, M45P

Plastic Case

# **MASTER ELECTRICIAN'S KIT (565208)**

Designed for electricians, this contains entrance sizes for pipe and conduit from 1/2" through 4"

Set includes: (1 each)

NEW

Holesaws: 7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2", 3", 3-5/8", 4-1/8", 4-1/2"

Arbors: M44, M45P

Plastic Case

# **PLUMBER'S KIT (565205)**

Designed for plumbers, this kit contains pipe tap sizes for pipe through 2-1/4"

Set includes: (1 each)

**Holesaws:** 3/4", 7/8", 1-1/8", 1-1/2", 1-3/4", 2-1/4"

Arbors: M24R, M45P

Plastic Case



# **CRIMPED WIRE WHEELS**

# JET™ PREMIUM WIRE WHEELS

- JET premium wire wheels have set the standard in industry as the best performing bench wire wheel for metal applications
- Heavy wire fill and the best piano wire have earned JET brushes an enviable reputation for consistent quality
- Ideal for general purpose clean up and finishing work on flat and curved surfaces. All 6", 7", and 8" wire wheels come with a 1/2" 5/8" 2" arbor hole to fit all brands of bench grinders
- For 6", 7" and 8" brushes requiring other than 1/2" or 5/8" arbor hole, please specify (See below for a list of 2" adaptor plates)
- Please specify arbor size on 10" and 12" brushes (See below for a list of 2" adaptor plates)

PROD.	MOD.	Dia.	Min. Face	Centre	Max.	Wire Dia.
NO.	NO.		Width	Hole	R.P.M.	& Type*
550121	101F-2M	6"	7/8"	1/2" - 5/8" - 2"	6,000	.014"M
550123	101F-2F	6"	7/8"	1/2" - 5/8" - 2"	6,000	.007"F
550124	101F-3C	6"	1"	1/2" - 5/8" - 2"	6,000	.020"C
550125	101F-3M	6"	1"	1/2" - 5/8" - 2"	6,000	.014"M
550131	101C-2M	7"	7/8"	1/2" - 5/8" - 2"	6,000	.014"M
550133	101C-3M	7"	1-1/4"	1/2" - 5/8" - 2"	6,000	.014"M
550141 550142 550143 550145	101G-2C 101G-2M 101G-2F 101G-3M	8" 8" 8"	7/8" 7/8" 7/8" 1-1/4"	1/2" - 5/8" - 2" 1/2" - 5/8" - 2" 1/2" - 5/8" - 2" 1/2" - 5/8" - 2"	4,500 4,500 4,500 4,500	.020"C .014"M .007"F .014"M
550151	101H-3C	10"	1-1/2"	2" 3,600	.020"C	
550152	101H-3M	10"	1-1/2"	2" 3,600	.014"M	
550154	101H-4M	10"	1-3/4"	2" 3,600	.014"M	
550165	101K-5C	12"	2"	2" 3,000	.020"C	
550166	101K-5M	12"	2"	2" 3,000	.014"M	



# **GENERAL PURPOSE WIRE WHEELS**

- JET general purpose wire wheels offer excellent performance at a very competitive price
- These top quality wire wheels feature high performance, high tensile steel wire
- Each JET wire wheel is shipped with an adapter set which allows the wheel to be mounted on all
  popular bench grinders (1/2", 5/8", 3/4", 1", 1-1/2")

PROD. NO.	MOD. NO.	Dia.	Min. Face Width	Centre Hole	Max. R.P.M.	Wire Dia. & Type*	
554434	W614	6"	1"	1/2" - 1"	6,500	.014"M	
554455	W814	8"	1"	1/2" - 1"	4,500	.014"M	

<sup>\*</sup>M = Medium

# **2" ADAPTOR PLATES**

• For 6" and 12" JET Premium wire wheels

PROD.	Inside	Outside	PROD.	Inside	Outside
NO.	Diameter	Diameter	NO.	Diameter	Diameter
552111	3/8"	2"	552116	1"	2"
552112	1/2"	2"	552117	1-1/8"	2"
552113	5/8"	2"	552118	1-1/4"	2"
552114	3/4"	2"	552119	1-1/2"	2"
552115	7/8"	2"	552120	1-3/4"	2"















# **CRIMPED WIRE CUP BRUSHES**

# JET™ MAXI-CRIMPED WIRE CUP BRUSHES

### **FOR STEEL**

- Unique cable crimped construction and premium brass coated, high carbon piano wire, make the JET™ MAXI-CRIMP brush ideal for all crimped style power brushing applications
- These exciting new brushes last up to 50% longer than standard crimped product because the unique cable crimped construction bundles the individual wires together to reduce wire fatigue, the number one cause of wire breakage
- · Reduced wire breakage makes the brush safer as well as increasing it's service life
- Unlike knotted wire brushes the JET™MAXI-CRIMP brush retains the flexibility of a standard crimped brush. Allowing it to conform to irregular surfaces for increased brushing versatility and extended service life
- The cup on model MC311T has a rolled lip for strength and to further reduce wire fatigue
- Models MC411T and MC511T feature ergonomic cups for easier mounting and removal
- As an added convenience all JET™ MAXI-CRIMP brushes feature a unique multi-fitting thread which
  allows the same brush to be mounted on either a 5/8-11NC or a 14mm x 2 spindle

PROD. NO.	MOD. NO.	Dia.	Thread Size	Max. R.P.M.	App.	Pkg
553505	MC311T	3"	5/8-11NC, 14mm x 2	13,000	Steel	1
553507	MC411T	4"	5/8-11NC, 14mm x 2	8,500	Steel	1
553509	MC511T	5"	5/8-11NC, 14mm x 2	8,500	Steel	1

Unique to JET™ Maxi-Crimp brushes last up to 50% longer than standard crimped brushes

Cable twisted clusters of crimped wire offer the ultimate in brushing performance and flexibility

Unique cap design allows greater grip on cap when removing brush from grinder



Multi-fit thread, one brush fits both 5/8-11NC & 14mm x 2 tool spindles

Brass coated high carbon steel wire for strength, flexibility and corrosion resistance

Cable crimped design reduces wire breakage due to metal fatigue for improved safety



# **CRIMPED WIRE CUP BRUSHES**

# JET CRIMPED WIRE CUP BRUSHES FOR STEEL

- JET crimped wire cup brushes are made with quality high carbon piano wire and are used on angle
  grinders for surface cleaning, rust and paint removal, surface finishing and cleaning concrete forms
- Crimped brushes offer more flexibility and less aggressive cutting action than knot brushes
- 3" brushes now feature .014 wire for improved performance

PROD. NO.	MOD. NO.	Dia.	Thread Size	Wire Size	Max. R.P.M.	Pkg
554102 554103 554105 554107* 553501	CC311-M14 CC311-M10 CC311T CC3511T CC420T	3" 3" 3" 3-1/2" 4"	14mm x 2.0 10mm x 1.25 5/8-11NC 5/8-11NC 5/8-11NC	.014 .014 .014 .014 .020	12,000 12,000 12,000 11,500 8,500	1 1 1 1
553502	CC520T	5"	5/8-11NC	.020	8,500	1

<sup>\*</sup>Exclusive 3-1/2" diameter H.D. crimped brush for 4-1/2" - 6" grinders.

The industry's most productive crimped brush for this grinder range — Check & Compare!



- These brushes have the same cutting action as our regular crimped brushes, however, they are made with high quality stainless steel piano wire
- Used on applications such as stainless steel and aluminum to eliminate contamination of the work piece

PROD. NO.	MOD. NO.	Dia.	Thread Size	Wire Size	Max. R.P.M.	Pkg
553518	CC311-SST	3"	5/8-11NC	.011	12,000	1

# CRIMPED BEVEL BRUSHES FOR STEEL

- High speed crimped bevel brushes are ideal for removing surface materials such as rust and paint in those hard to reach corners and inside angles where cup brushes will not fit
- · Bevelled profile reduces wire fatigue due to flexing for improved safety and service life

PROD. NO.	MOD. NO.	Dia.	Thread Size	Wire Size	Max. R.P.M.	Pkg
554115	BC4514T	4-1/2"	5/8-11NC	.014	12,500	1





CC520T - A JET Exclusive!













**Narrow Face** 



**Standard Face** 



**Standard Face** 

# KNOT TYPE WIRE WHEEL BRUSHES

# STRINGER BEAD BRUSHES — THREADED

- This very popular series of power brushes offers a wide variety of usages
- Ideal for heavy duty clean up of weld spatter and slag, quick removal of rust and scale, commonly
  used for root and hot pass weld cleaning
- The very narrow 1/4" face allows easy access to confined spaces
- The superior balance of our brush ensures smooth but aggressive cutting action
- Available in high quality carbon steel or #302 stainless steel (for stainless steel and aluminum applications)

PROD. NO.	MOD. NO.	Dia.	Face Width	Thread Size	Max. R.P.M.	Арр.
	4SB120-T	4"	1/4"	5/8"-11NC	20,000	Steel
	4SB120-14MM	4"	1/4"	14mm x 2.0	20,000	Steel
	5SB120-T	5"	1/4"	5/8-11NC	15,000	Steel
	6SB120-T4	6"	1/4"	5/8-11NC	10,000	Steel
553441	4SB120-SST	4"	1/4"	5/8-11NC	20,000	Stainless Steel
553462	5SB120-SST	5"	1/4"	5/8-11NC	15,000	Stainless Steel
553411	6SB120-SST4	6"	1/4"	5/8-11NC	10,000	Stainless Steel

Wire diameter .020

# STANDARD FACE KNOT WIRE WHEELS — THREADED

- Similar to the stringer bead brushes above but with a wider face
- These brushes still offer a very aggressive cutting style, however, the wider contact area allows quicker clean up of rust, scale, oxidation and weld spatter when larger, unrestricted surfaces are available

PROD.	MOD. NO.	Dia.	Face Width	Thread Size	Max. R.P.M.	Арр.	
	5K123-T 6K123-T	5" 6"	3/8" 1/2"	5/8-11NC 5/8-11NC	15,000 10,000	Steel Steel	

Wire diameter .022

# STANDARD FACE KNOT WIRE WHEELS — UNTHREADED

- These brushes are identical to the above brushes but are unthreaded
- Can be used on angle grinders or bench grinders

PROD. NO.	MOD. NO.	Dia.	Face Width	Centre Hole	Wire Size	Max. R.P.M.	Арр.
550303	8006/1	6"	1/2"	5/8" - 1/2"	.020	9,000	Steel
550306	8008/1	8"	1/2"	5/8" - 1/2"	.020	8.500	Steel



# **KNOT WIRE CUP BRUSHES**

### **KNOT TWISTED WIRE CUP BRUSHES**

# **FOR STEEL OR STAINLESS**

- JET knot twisted wire cup brushes offer a more aggressive cutting action than crimped brushes due to the impact action of the knots and the stiffer wire
- Used on angle grinders for heavy duty cleaning, weld and scale removal, deburring and general heavy duty brush work
- · Three inch brushes now feature 20 tufts for longer service life

PROD. NO.	MOD. NO.	Dia.	Thread Size	Wire Size	Max. R.P.M.	App.	Pkg
554201	CK3201-M10	3"	10mm x 1.25	.020	12,500	Steel	1
554202	CK3201-M14	3"	14mm x 2.0	.020	12,500	Steel	1
554203	CK3201-T	3"	5/8-11NC	.020	12,500	Steel	1
554207*	CK3501-T	3-1/2"	5/8-11NC	.020	11,500	Steel	1*
F 1 ' 0	4 /O :: 1 II D	A COLUMN TO SERVICE	11 11 440			1.1	1 1 10

Exclusive 3-1/2" diameter H.D. knot twisted brush for 4-1/2" - 6" grinders. The industry's most productive knot twisted brush for this grinder range — Check and compare!



**553683** CK3201-SST 3" 5/8-11NC .020 12,500 Stainless 1



### **FOR STEEL**

- JET knot banded wire cup brushes are similar to a regular knot style cup brush but have the added feature of a band or knock off ring
- This ring helps to eliminate brush flare out, keeping brush tips in contact with the work piece for a more aggressive brushing action
- As the exposed brush wears down to the ring, it is easily knocked off to expose the balance of the brush
- · An excellent safety and performance aid

PROD.	MOD. NO.	Dia.	Thread Size	Wire Size	Max. R.P.M.	Pkg
553605	CKB2201-T	2-3/4"	5/8-11NC	.020	12,500	1
553607*	* CKB3001-T	3"	5/8-11NC	.020	11,000	1
553606	CKB3201-T	3-1/2"	5/8-11NC	.020	10,000	1
553652	CKB4201-T	4"	5/8-11NC	.020	8,500	1
553655	CKB5201-T	5"	5/8-11NC	.020	6,500	1

\*\*Exclusive 3" diameter H.D. knot banded brush for 4-1/2" - 6" grinders.

The industry's most productive knot banded brush for this grinder range — Check and compare!

### **KNOT BEVEL BRUSHES**

### **FOR STEEL**

- High speed knotted bevel brushes have achieved great popularity in Europe, and are ideal for heavy clean-up of welds, weld spatter, slag, rust, paint and scale in hard to reach areas
- They are particularly suited to working in corners and on angles
- Heavy duty industrial piano wire is used to manufacture these brushes, ensuring long life, superior productivity and safety
- New 4" brush features Multi-Fit arbor

PROD. NO.	MOD. NO.	Dia.	Arbor Size	Face Width	Wire Size	Max. R.P.M. Pk	g
554305	BK420T	4"	5/8-11 & 14mm x 2	3/8"	.020	15,000 1	
554309 554311 554316	BK4520T BK520T BK620T	4-1/2" 5" 6"	5/8-11NC 5/8-11NC 5/8-11NC	3/8" 1/2" 1/2"	.020 .020 .020	12,500 1 11,000 1 9,000 1	





3-1/2" - A JET Exclusive!











# SHAFT MOUNTED WIRE BRUSHES

# 1/4" SHAFT MOUNTED WIRE BRUSHES

- JET offers a full selection of industrial quality shaft mounted brushes in both high and regular speeds
- Mounted on 1/4 inch shafts, these brushes, are suitable for use on drills and/or die grinders
- Always assure that RPM rating of the tool used is not greater than the RPM rating of the brush used
- Choose from knot twisted brushes for very aggressive brushing action, or crimped brushes for applications requiring a lighter touch

### **KNOT BRUSHES**

- Knot twisted brushes are available in end (A), cup (B) and radial (C) styles
- Ideal for heavy duty jobs such as heavy bur and scale removal, cleaning rust, castings and paint around studs and bolts

### **CRIMPED BRUSHES**

- Crimped brushes are available in end (D), cup (E) and radial (F) styles.
- Excellent for cleaning valve seats in cylinder blocks, cleaning carbon deposits and many other general purpose applications

PROD. NO.	MOD. NO.	Dia.	Туре	Арр.	Wire Size	Max. R.P.M.	Pkg
553701 550802 553742 553792	EK1-200 8046 EKR275-20 EKR275-20SS	1-1/8" 2-3/8" 3" 3"	A- Knot End B- Knot Cup C- Knot Radial C- Knot Radial	Steel Steel Steel Stainless	.020 .020 .020 .020	20,000 6,000 25,000 25,000	1 1 1 1
553712 553713 553714 553716	E050-12 E050-20 E075-12 E100-12	1/2" 1/2" 3/4" 1"	D- Crimped End D- Crimped End D- Crimped End D- Crimped End	Steel Steel Steel	.012 .020 .012 .012	25,000 25,000 22,000 20,000	1 1 1 1
553722 550701 550702	EC175-12 114M 114	2-1/2" 2" 3"	E- Crimped Cup E- Crimped Cup E- Crimped Cup	Steel Steel Steel	.012 .008 .008	13,000 6,500 6,500	1 1 1
553733 553735 550905 550906	ER200-12 ER300-12 126 105-2	2" 3" 1-1/2" 2"	F- Crimped Radial F- Crimped Radial F- Crimped Radial F- Crimped Radial	Steel Steel Steel	.012 .012 .020 .020	25,000 25,000 25,000 25,000	1 1 1 1

# **HAND WIRE SCRATCH BRUSHES**

- Ideal for scale removal and miscellaneous brushing jobs
- Choose from long and short handle, 3 or 4 row, steel or stainless steel

PROD. NO.	MOD. NO.	Description	Pkg
551101	3LH	3 row, long handle, carbon steel	20
551102 551112	4LH 4LHSS	4 row, long handle, carbon steel 4 row, long handle, stainless steel (302)	20 20
551104	4SH	4 row, short handle, carbon steel	20
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THE PERSON	Illinia.		M



# DIAMOND BLADES JET-KUT™

### PREMIUM DIAMOND BLADES

### JET-KUT" ECONO QUALITY

- · A value quality, entry level grade blade for the extremely cost conscious user
- · Provides good cutting performance at low initial cost
- · Ideal for first time and occasional users

# JET-KUT PREMIUM QUALITY

- A premium quality, contractor grade blade for use on medium to large jobs
- · Provides excellent cutting performance at a reasonable initial cost
- Ideal for general contractors, construction sites and rental yards

# **JET-KUT** SUPER PREMIUM QUALITY

- A super premium, professional grade blade for professional contractors demanding the ultimate in diamond blade performance
- JET-KUT™ Super Premium blades are specially formulated for fastest cutting, longest blade life and optimal cutting cost ratio



### **DRY CUTTING BLADES**

- · Dry cutting diamond blades do not require water during cutting operations
- · Specially designed to dissipate heat using air flow around the blade
- To ensure longest blade life, a dry blade should be operated using an intermitent cutting action
- After every 10-15 seconds of cutting, take the pressure off the blade and run it up to full speed for a few seconds
- This cool down period allows adequate air to flow around the blade, eliminating excessive heat build-up
  and greatly extending the life of the blade
- Dry blades must only be used for shallow cuts of 1" 2" per pass maximum
- If the required cutting depth is greater than this, make several shallow passes (step cutting) to achieve the desired depth. Failure to do so will severely decrease wheel life
- All JET-KUT<sup>™</sup> dry cutting diamond blades can be used wet for added cooling

### **WET CUTTING BLADES**

- Wet cutting diamond blades must be used wet at all times to prevent excessive heat build-up during
  operation
- A continuous water flow is essential as excessive heat will cause blade damage, loss of wheel life
  and could cause a safety hazard. This can happen even if the water flow is cut-off for a few seconds
- An even flow of water on both sides of the blade is critical
- · Water also reduces dust and helps remove cuttings

Diameter	Maximum Safe Speed (R.P.M.)
4"	15,000
4-1/2"	13,300
5"	12,000
6"	10,185
7"	8,730
8"	7,640
9"	6,790
10"	6,115
12"	4,000
12" High Speed	6,200
14"	3,600
14" High Speed	5,500







# JET-KUT™

# 4" - 10" DRY SEGMENTED BLADES

- Dry cutting segmented diamond blades offer fast, heat resistant cuts on a wide range of materials
- Proven to substantially increase productivity, reduce down time and outlast traditional abrasive products by a wide margin
- · For use on angle grinders, circular saws, tub saws



# PREMIUM SERIES

PROD.	MOD. NO.	Dimensions	Application	Segment Height
568602	DST-4	4" x .080 x 7/8"(20mm,5/8")		.275"
568609	DST-4.5	4-1/2" x .080 x 7/8" (5/8")		.275"
568615	DST-5	5" x .080 x 7/8" (5/8")	Concrete, masonry	.275"
568632	DST-7	7" x .080 x Dia. (7/8",5/8")	materials, red	.275"
568643	DST-8	8" x .080 x Dia. (7/8",5/8")	brick and hard brick	.275"
568652	DST-9	9" x .080 x 7/8" (5/8")		.275"
568663	DST-10	10" x .080 x Dia. (7/8",5/8")		.275"

## **SUPER PREMIUM SERIES**

PROD. NO.	MOD. NO.	Dimensions	Application	Segment Height
567010 567015 567025 567030 567040	SPDST-4.5 SPDST-5 SPDST-7 SPDST-8 SPDST-10	4-1/2" x .080 x 7/8" (5/8") 5" x .080 x 7/8" (5/8") 7" x .095 x Dia. (7/8",5/8") 8" x .095 x Dia. (7/8",5/8") 10" x .095 x Dia. (7/8",5/8")	Cured/reinforced concrete, roof tile, red brick, masonry, hard brick, paving brick, granite and marble (over 1 cm)	.275" .275" .275" .275" .275"



# 4" - 10" DRY TURBO BLADES

- Continuous rim, dry wave cutters offer super fast chip free cutting action on an incredible range of materials
- The popularity of this innovative rim style continues to grow as users discover the smooth cutting
  action and tremendous finish achieved from these blades
- No segments to knock off here!
- Excellent for use on granite, bricks, tile, roofing tiles, brick and block pavers, refractories, concrete
  and masonry materials
- For use on angle grinders, circular saws, tub saws



### **PREMIUM SERIES**

PROD.	MOD.	Dimensions	Rim
NO.	NO.		Height
568603	DDT-4	4" x .095 x 7/8" (20mm, 5/8")	.275"
568611	DDT-4.5	4-1/2" x .095 x 7/8" (5/8")	.275"
568617	DDT-5	5" x .095 x 7/8" (5/8")	.275"
568633	DDT-7	7" x .095 x Dia. (7/8", 5/8")	.275"
568645	DDT-8	8" x .095 x Dia. (7/8", 5/8")	.275"
568655	DDT-9	9" x .095 x 7/8" (5/8")	.275"
568666	DDT-10	10" x .102 x Dia. (7/8", 5/8")	.275"



PROD.	MOD. NO.	Dimensions	Rim Height
567110	SPDDT-4.5	4-1/2" x .080 x 7/8" (5/8")	.354"
567115	SPDDT-5	5" x .080 x 7/8" (5/8")	.354"
567125	SPDDT-7	7" x .095 x Dia. (7/8", 5/8")	.354"
567130	SPDDT-8	8" x .095 x Dia. (7/8", 5/8")	.354"
567140	SPDDT-10	10" x .102 x Dia. (7/8",5/8")	.354"











# E



# JET-KUT™

# 4 - 10" DRY/WET CONTINUOUS RIM TILE BLADES

- JET-KUT™ Premium Series tile saw blades are continuous rim, dry/wet cutting diamond blades for use on all popular makes of tile saws
- Model TC5 may also be used on right angle grinders
- Model TC7-2X may also be used on angle grinders or circular saws
- · For use on tub saws

## **PREMIUM SERIES**

PROD. NO.	MOD. NO.	Size	Application	Rim Height
568601	TC4-2X	4" x .070 x 20mm(5/8")	Ceramic tile	.197"
568614	TC5	5" x .070 x 7/8"(5/8",20mm)		.197"
568631	TC7-2X	7" x .067 x Dia.(7/8",5/8")		.197"
568641	TC8-2X	8" x .095 x 5/8"		.197"
568661	TC10-2X	10" x .095 x 5/8"		.197"





- JET-KUT Super Premium Series tile saw blades are continuous rim, dry/wet cutting diamond blades for use on tile saws
- High diamond concentration makes these super high performance blades extremely fast cutting and long lasting. Ideal for the professional user cutting tile, ceramics, granite and thin marble

# **SUPER PREMIUM SERIES**

PROD.	MOD. NO.	Size	Application	Rim Height
567405	SPTC4	4" x .052 x 20mm(5/8")	Tile, ceramics,	.295"
567430	SPTC8	8" x .067 x 5/8"	granite and thin	.295"
567440	SPTC10	10" x .067 x 5/8"	marble under 1 cm	.295"





# 4" - 7" DRY TUCK POINTING BLADES

 Dry cutting diamond tuck pointing blades are used on angle grinders for fast efficient removal of mortar joints when restoring or repairing brick buildings

### **SUPER PREMIUM SERIES**

PROD. NO.	MOD. NO.	Dimensions	Segment Height	
568729	TDP04-150	4" x .250 x 7/8" (5/8")	.275"	
568739	TDP05-150	5" x .250 x 7/8" (5/8")	.275"	
568759	TDP07-150	7" x .250 x 7/8" (5/8")	.275"	





# 4" - 7" DRY SEGMENTED CUP WHEELS

- Dry cutting segmented cup wheels are designed to remove concrete, masonry and stone at an
  extremely fast rate
- 5" available in single row and double row
- For use on angle grinders 5/8"-11NC threaded





### **PREMIUM SERIES**

PROD.	MOD.	Dimensions	Number
NO.	NO.		of Rows
568501	DSW-4C	4" x 5/8" - 11	Single Single Double Single Double
568503	DSW-5C	5" x 5/8" - 11	
568504	DDW-5C	5" x 5/8" - 11	
568507	DSW-7C	7" x 5/8" - 11	
568508	DSW-7D	7" x 5/8" - 11	





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# JET-KUT™

# 12" - 16" DRY SEGMENTED BLADES FOR **PORTABLE GAS AND ELECTRIC SAWS**

- JET-KUT™ high speed dry cutting diamond blades are extremely popular for use on gas powered and portable electric machines
- The most efficient and best all round method of cutting masonry, concrete, asphalt, and interlocking
- Constant depth of cut, faster cutting action, far longer life and less down time make dry diamond blades a better value than conventional abrasive blades
- To ensure adequate cooling and long blade life dry diamond blades should be operated using an intermittent cutting action

# **ECONO SERIES**

ECON PROD. NO.	O SERIES MOD. NO.	Dimensions	Application	GOOD Segment Height
569801	EHS-12C-20M	12" x .110 x 20mm \\ 14" x .110 x 20mm \	cured concrete,	.275"
569811	EHS-14C-20M		masonry materials	.275"

# **PREMIUM SERIES**

NO.	D. MOD. NO.	Dimensions	Application	Segment Height
5688 5688 5688 5688 5688	14 HSD-12C-20M 24 HSD-14C 26 HSD-14C-20M	12" x .110 x 1" 12" x .110 x 20mm 14" x .110 x 1" 14" x .110 x 20mm 16" x .138 x 1"	<ul> <li>cured concrete,</li> <li>masonry materials</li> </ul>	.275" .275" .275" .275" .275"
<b>NEW</b> 5688	29 HSD-14G-20M	14" x .125 x 20mm	granite	10mm
5688 5688 5688 5688	15 HSD-12A-20M 25 HSD-14A 27 HSD-14A-20M	12" x .110 x 1" 12" x .110 x 20mm 14" x .125 x 1" 14" x .125 x 20mm 16" x .138 x 1"	= asphalt, green concrete	.275" .275" .275" .275" 10mm
NEW 5688 NEW 5688		12" x .110 x 20mm \ 14" x .125 x 20mm \	ductile iron	10mm 10mm



BETTER



# JET-KUT™

# 12" - 16" DRY SEGMENTED BLADES FOR PORTABLE GAS AND ELECTRIC SAWS

# **SUPER PREMIUM SERIES**

SUPER	1 PREMION S	PENIES		
PROD. NO.	MOD. NO.	Dimensions	Application	Segment Height
567201 567202	SPHSD-12C SPHSD-12C-20M	12" x .110 x 1" 12" x .110 x 20mm	cured concrete,	.275" .275"
567221	SPHSD-14C	14" x .125 x 1"	reinforced cured concrete,	.275"
567222 567241	SPHSD-14C-20M SPHSD-16C	14" x .125 x 20mm 16" x .138 x 1"	paving bricks, masonry materials	.275" 10mm







BEST

567211	SPHSD-12A	12" x .110 x 1"	1	.275"
567212	SPHSD-12A-20M	12" x .110 x 20mm	asphalt, asphalt over	.275"
567231	SPHSD-14A	14" x .125 x 1"	concrete/green concrete	.275"
567232	SPHSD-14A-20M	14" x .125 x 20mm		.275"
567251	SPHSD-16A	16" x .138 x 1"		10mm









# 12" - 14" FAST CUT TURBO BLADES FOR PORTABLE GAS AND ELECTRIC SAWS

• Featuring turbo segments for faster cutting action resulting in reduced cost per cut

# **ECONO SERIES**

PROD.	MOD. NO.	Dimensions	Application	Segment Height
569806 569816	EFC-12C-20M EFC-14C-20M	12" x .110 x 20mm \\ 14" x .110 x 20mm \	cured concrete	10mm 10mm



GOOD

BETTER





# **PREMIUM SERIES**

PROD.	MOD. NO.	Dimensions	Application	Segment Height
568811	HSD12CF-20M	12" x .125 x 20mm }	cured concrete	10mm
568831	HSD14CF-20M	14" x .125 x 20mm }		10mm













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# **DIAMOND BLADES**

# JET-KUT™

# 12" - 18" WET CUTTING ROADSAW BLADES FOR USE ON CURED CONCRETE

- For use on roadsaws to cut cured concrete (over 48 hours old)
- Suitable for use on roadsaws with less than 25 HP

### **SUPER PREMIUM SERIES**

NO.	NO.	Dimensions	Application	Segment Height	
569258 569418 569468	CWP-14 CWP-16 CWP-18	14" x .125 x 1" 16" x .138 x 1" 18" x .157 x 1"	cured concrete - wet	.275" 10mm 10mm	



# FOR USE ON ASPHALT AND GREEN CONCRETE

- For use on roadsaws to cut asphalt, and green concrete less than 48 hours old
- Due to the abrasive tendencies of these materials, our heavy duty blades come with three offset segments (wear guard cores) to eliminate grinding (under cutting) of the steel blank of the diamond blade

### **SUPER PREMIUM SERIES**

NO.	NO.	Dimensions	Application	Height
569385	AWP-14	14" x .125 x 1"	asphalt - green concrete	.275"
569435	AWP-16	16" x .138 x 1"		10mm
569525	AWP-18	18" x .157 x 1"		10mm



<sup>\*</sup> All above blades have drive pin holes included

# 14" DRY CUTTING MASONRY SAW BLADES FOR HARD BRICK

• Best for sawing tile, glazed and hard brick, paving brick and all vitreous materials

### **PREMIUM SERIES**

PROD. NO.	MOD. NO.	Dimensions	Application	Segment Height
568833	MWP-14H	HB 14"x.110 x 1"	hard brick	.275"

# **FOR BRICK AND BLOCK**

• Combination blade - fast cutting, best for sawing common brick and block and hard paving brick

## **PREMIUM SERIES**

PROD. NO.	MOD. NO.	Dimensions	Application	Segment Height
568835	MWP-14BB	14" x .110 x 1"	brick & block	.315"



# **HAMMER STEEL**

# **CHIPPING HAMMER STEEL**

 For use on all hex shank and round shank oval collar air chippers, these points and chisels are made with highest quality steel for longest life

# .580 HEX SHANK WITH OVAL COLLAR

PROD. NO.	MOD. NO.	Description	Length (Under Collar)
408312	VF300H	Flat chisel	12"
408331	VM230H	Moil point	10"
408332	VM300H	Moil point	12"
408352	VWF300H	Wide flat chisel	12"







# .680 ROUND SHANK WITH OVAL COLLAR

PROD.	MOD.	Description	Length
NO.	NO.		(Under Collar)
408315	VF300R	Flat chisel	12"
408335	VM300R	Moil point	12"
408355	VWF300R	Wide flat chisel	12"



.680 Round Shank With Oval Collar

# **AIR CHISEL STEEL**

- JET air chisel steels are available in the most popular styles
- Made of highest quality steel, these chisels fit all popular air zip guns using .401 shank size steel

PROD.	MOD.	Shank Size	Overall Length	Туре
408201 408202 408207 408213 408214	810 807 812 805 823	.401 .401 .401 .401	9" 5-3/4" 7" 6-1/2" 7-1/4"	Flat chisel Sheet metal chutter Taper punch Wide chisel Paint scraper

# Air Chisel Steel 810 805 812 807 823

# STEELS FOR FLUX CHIPPERS/NEEDLE SCALERS

- JET corner notched flux chipper steels are available in three styles designed to fit most popular flux chippers and needle scalers such as JET models F25, FC250
- JET flat notched flux chipper steels are available in three styles designed to fit JET model no. NS260 and other flux chippers that use flat notched steels with round shank

PROD. NO.	MOD. NO.	Blade Width	Overall Length	Туре	Designed to Fit
408401	SC25	3/4"	6"	Straight Chisel	(F25, FC250)
408402	AC25	1"	6-1/4"	Angle Chisel	(F25, FC250)
408403	WC25	1-3/8"	6-1/4"	Wide Chisel	(F25, FC250)
905741		3mm	180mm	Replacement Needles	(F25NS)
408406	SC260	3/4"	7"	Straight Chisel	(NS260)
408407	AC260	1-3/8"	7"	Angle Chisel	(NS260)
408408	MP260	_	7-1/2"	Moil Point	(NS260)
905742		3mm	180mm	Replacement Needles	(F250NS, NS26 NS260P)





# **DISPLAY MERCHANDISERS**

# JET-KUT™ DIAMOND BLADE JDBDB-10 890401



JET™ MOUNTED POINT MPDM-60 890145



POWER ABRASIVE™ DEPRESSED CENTRE WHEEL & WIRE BRUSH JDCWW-96 890188



### JET™ CONCRETE ABRASIVE JCONDB-83 890405



# POWERPLUS™II SUPER THIN ABRASIVE BLADE

JCOWDB-155 **890408** 

JET-KUT™



# POWERPLUS™II DEPRESSED CENTRE WHEELS

JPPDCW-101 **890414** 



# JET-KUT™ GOLD JOBBER DRILL BIT



# JET-KUT™ GOLD PRENTICE DRILL BIT

PBDB-7 **890402** 



# MINI-MITE™ ROLL-ON DISCS

JMMDM-21 **890633** 



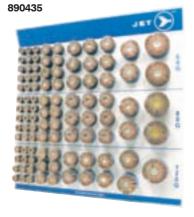


# **DISPLAY MERCHANDISERS**

**JET™ WIRE CUP BRUSHES** JWCB-21 890413



JET™ MOUNTED FLAPWHEEL



JET-KUT™ CARBIDE BURS

JCBK-24 890404



JET-KUT™ PREMIUM TAPS & DIES



JET™ INDUSTRIAL POWER **BRUSH** 

JWWDB-17 890403



**RESIN FIBRE DISCS** 

JRFD305 890418



JET-KUT™ CARDED FILES JFDM-69 890417



# 1/4" SHAFT MOUNTED WIRE BRUSHES

JWBDB-38 890424



# **POWERBLEND™II FLAP DISC**

890420



# JET-KUT™ HOLE SAW JHSDB-31

890183







# **NUMERICAL INDEX**

40820163	5007254	50201718	50241720	522273 12	53023542
40820263	5007264	50202118	50241820	52227412	53023642
40820763	5008034	50202318	50242120, 21	52227512	53023742
40821363	5010528	50202518	50242220, 21	522312 12	53023842
40821463	5010548	50202718	50242320, 21	52231312	53023942
40831263	5010578	50206118	50242420, 21	522314 12	53024042
40831563	5010618	50206318	50242520	52231512	53024142
40833163	5010628	50206518	50242620	522332 12	53024242
40833263	5010638	50206718	50242720	522333 12	53024342
40833563	5010648	50207118	50242820	52233412	53024442
40835263	5010678	50207318	50244120, 21	522335 12	53024542
40835563	5010728	50207518	50244220, 21	52234212	53024642
40840163	5010748	50207718	50244320, 21	522343 12	53024742
40840263	5010828	50212216	50244420, 21	52234412	53024842
40840363	5010878	50212416	50244520	52234512	53030842
40840663	5011439	50212616	50244620	52237212	53031442
40840763	5011469	50212816	50244720	522373 12	53031942
40840863	5011499	50213016	50244820	52237412	53032042
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